

Materials Science in Electronics devices

- Semiconductor devices -

2016 Yutaka Oyama

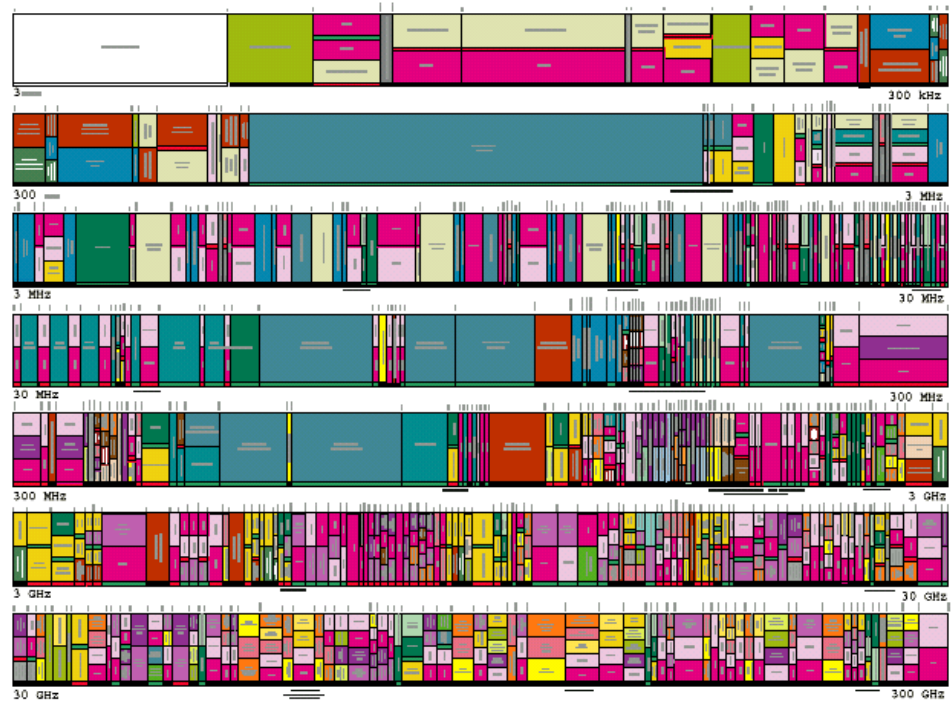
oyama@material.tohoku.ac.jp

<http://www.material.tohoku.ac.jp/~denko/lab.html>

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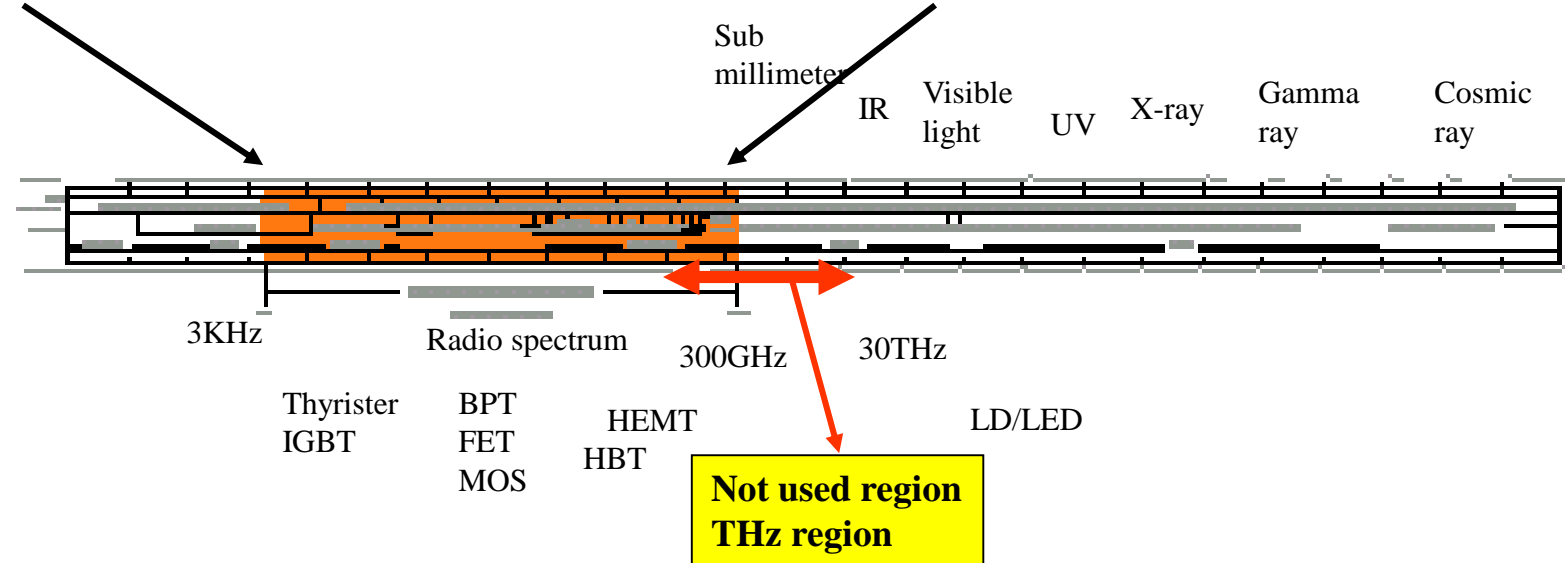
- Material issue of semiconductor devices and fabrication process
- Schematics of thin film growth (Molecular Layer Epitaxy, etc.)
- **Ultra fast and high frequency semiconductor electronic and photonic devices -1**
- Ultra fast and high frequency semiconductor electronic and photonic devices -2
- Crystal growth and semiconductor device epitaxy
- Device grade evaluation of semiconductor crystals

Frequency Allocation (USA)

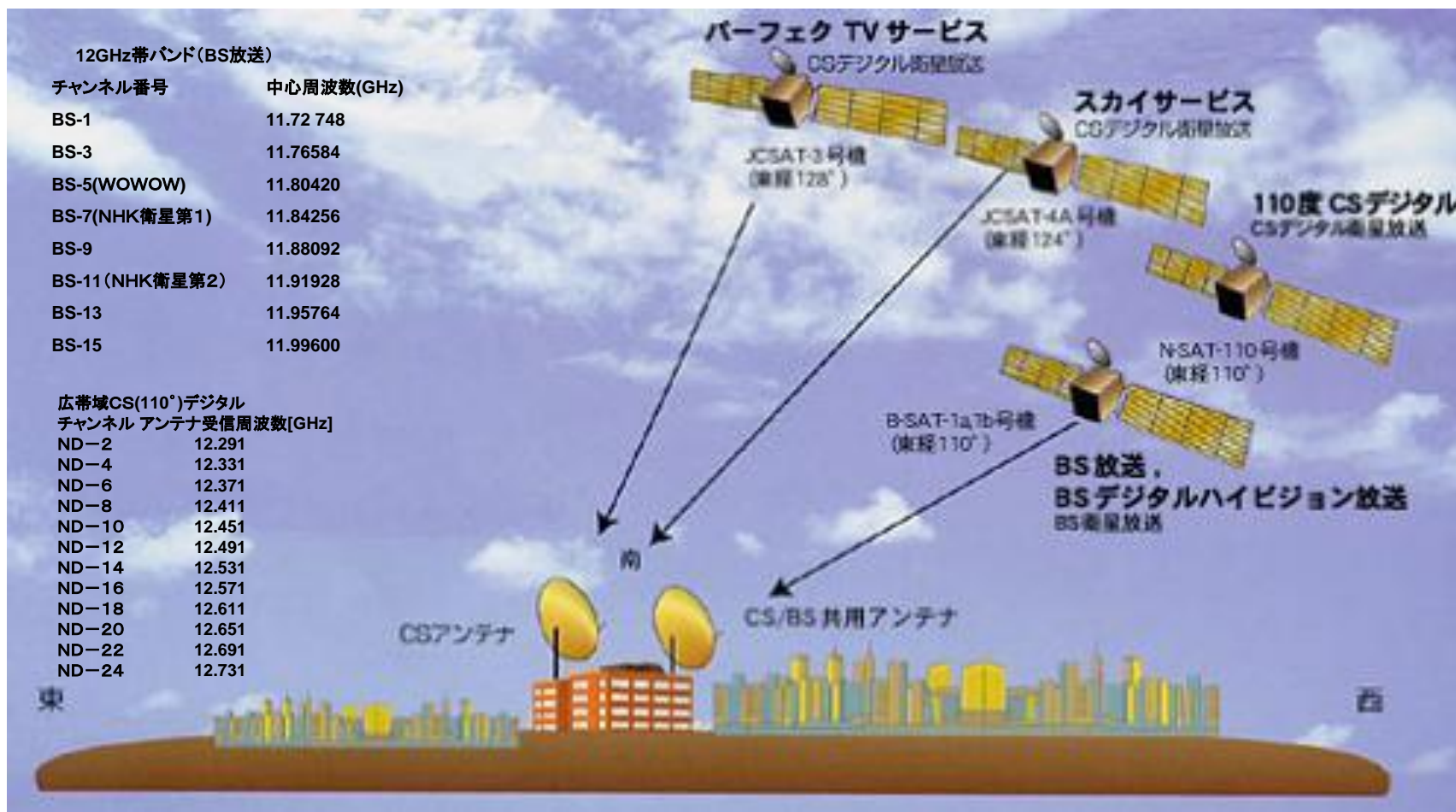


Our target device for not-used THz region

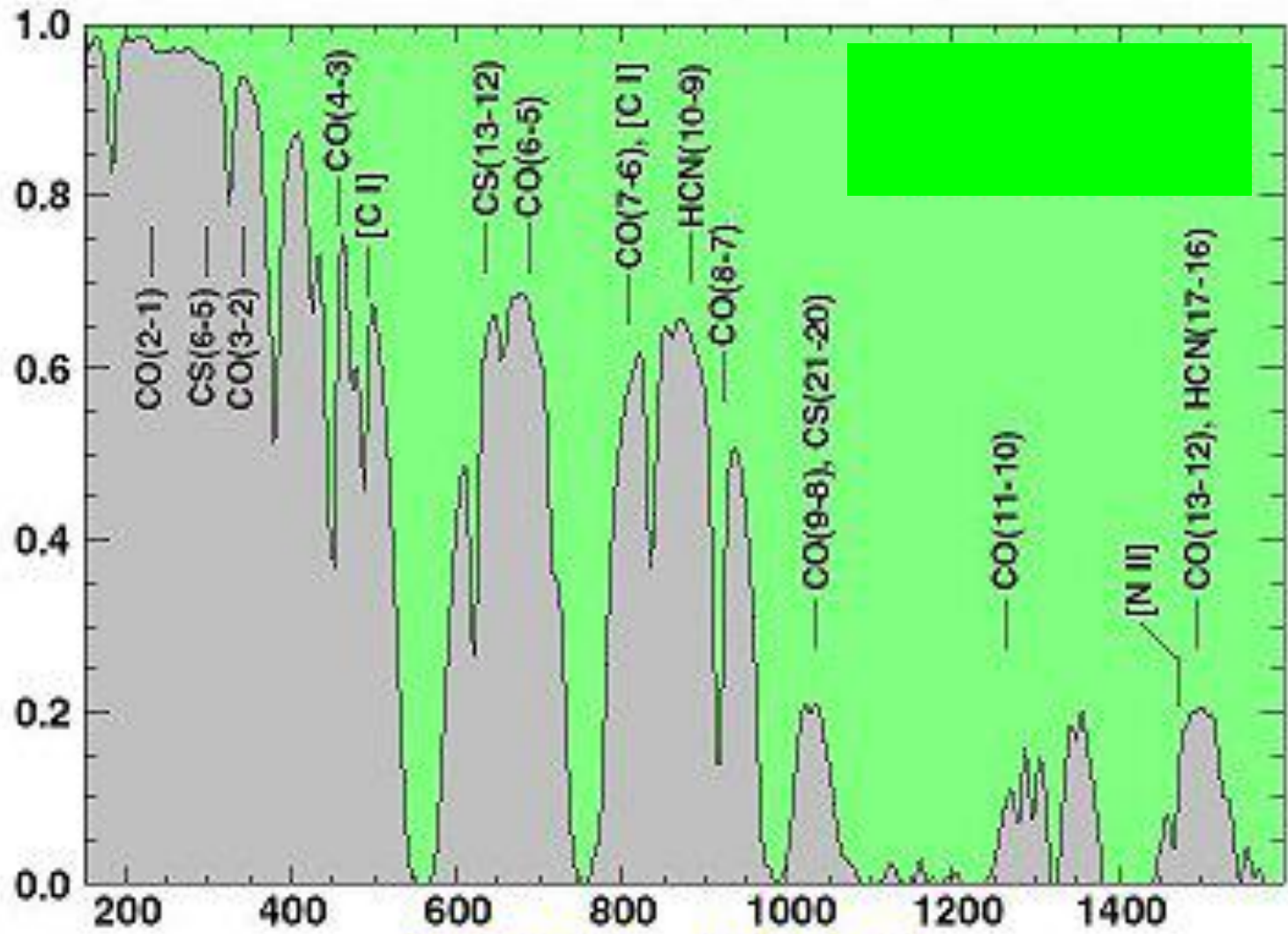
ISIT
TUNNETT
(Semiconductor Raman laser) -30THz



BS,CS bands from satellite to the earth

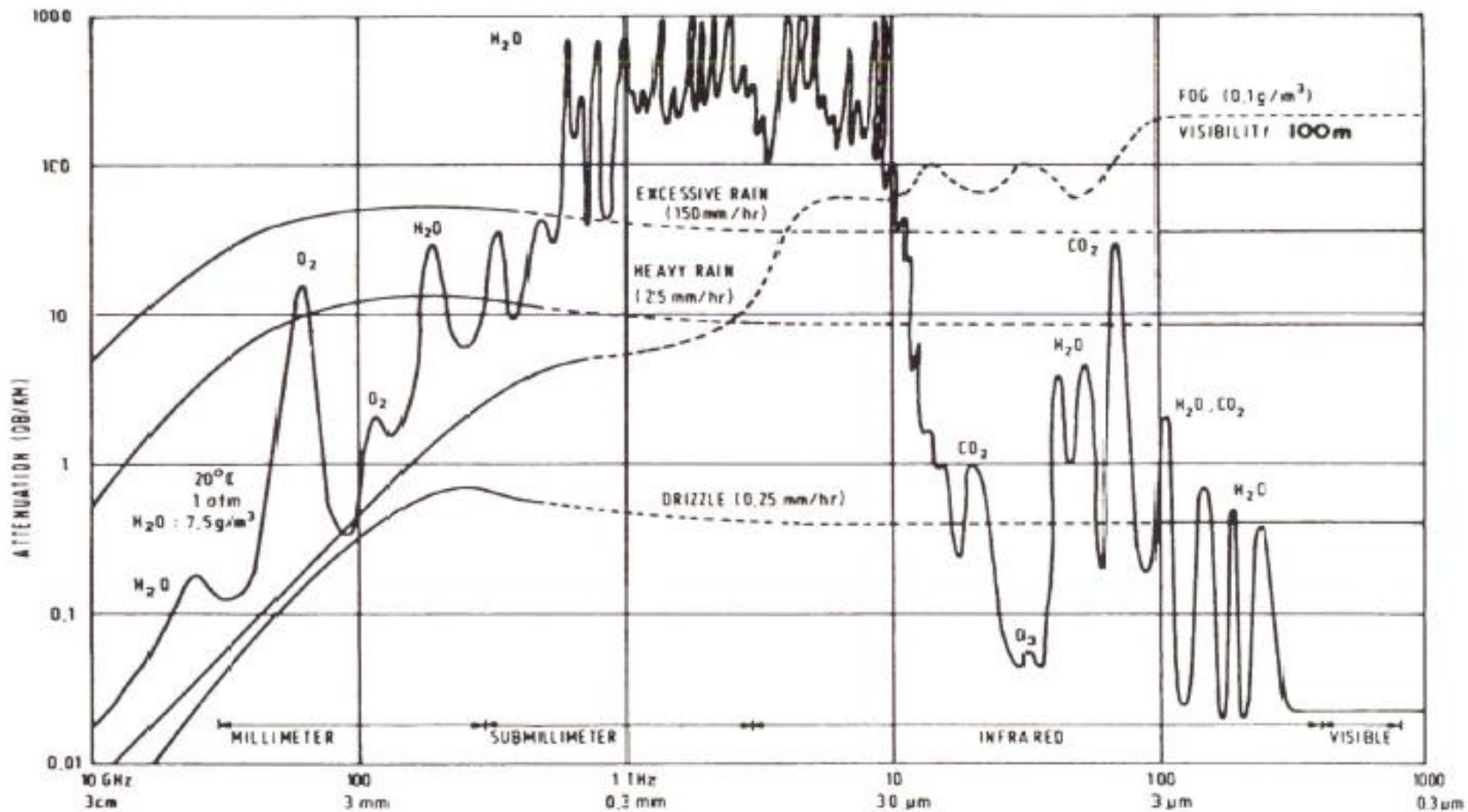


Transmittance



Frequency [GHz]

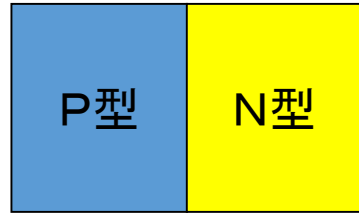
Detailed attenuation characteristics in Air



pin diode

Rectification • demodulation
(alternate curr. AC → direct curr. DC)

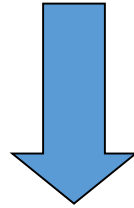
pn diode



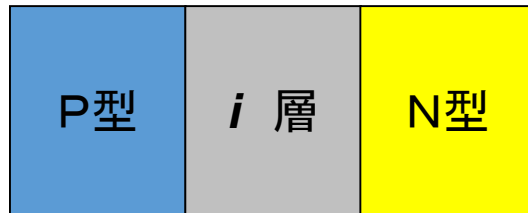
Storage of minority carrier limits RF operation

Majority carrier in p-type: hole
minority carrier: electron

Majority carrier in n-type: electron
minority carrier: hole



pin diode



Carrier recombination in *i*-layer



Fast operation

Insertion of high purity *i*-layer



High breakdown voltage

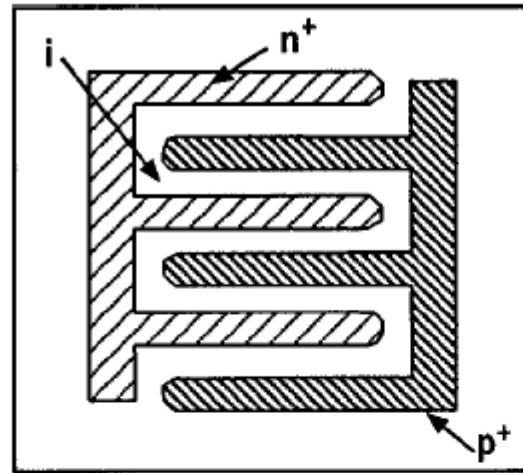
高抵抗
高純度 *i* 層

Photo detector application →

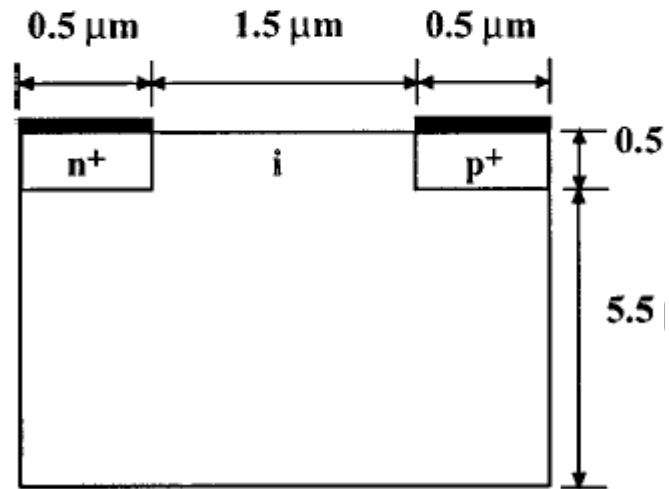
Fast light detection

Lateral pin photo detector application

APL 1998, J. N. Haralson II, J. W. Parks, Jr., and K. F. Brennan



[a]



[b]

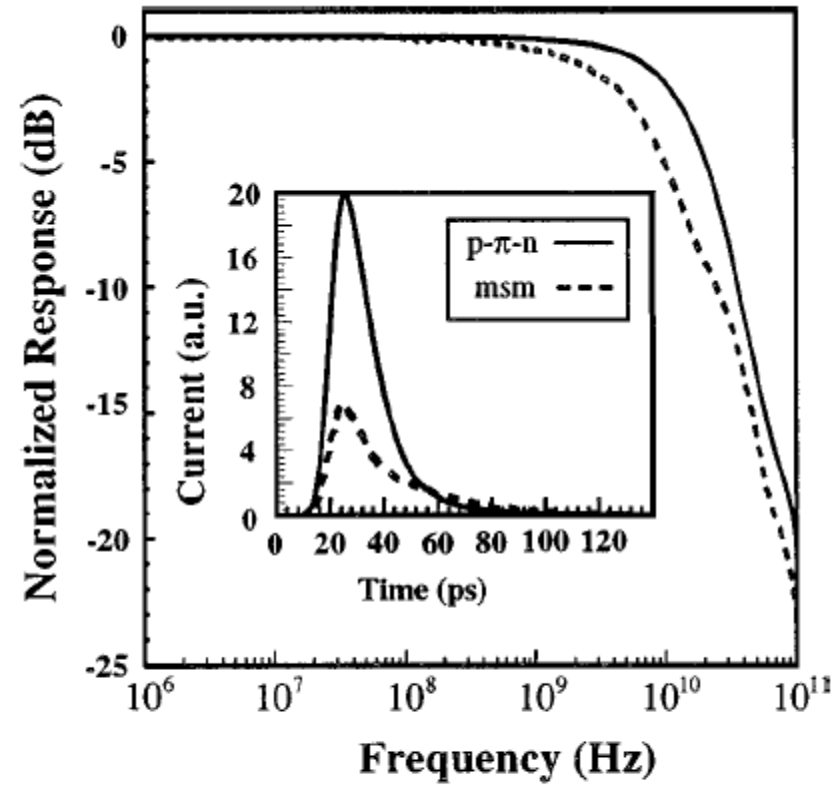
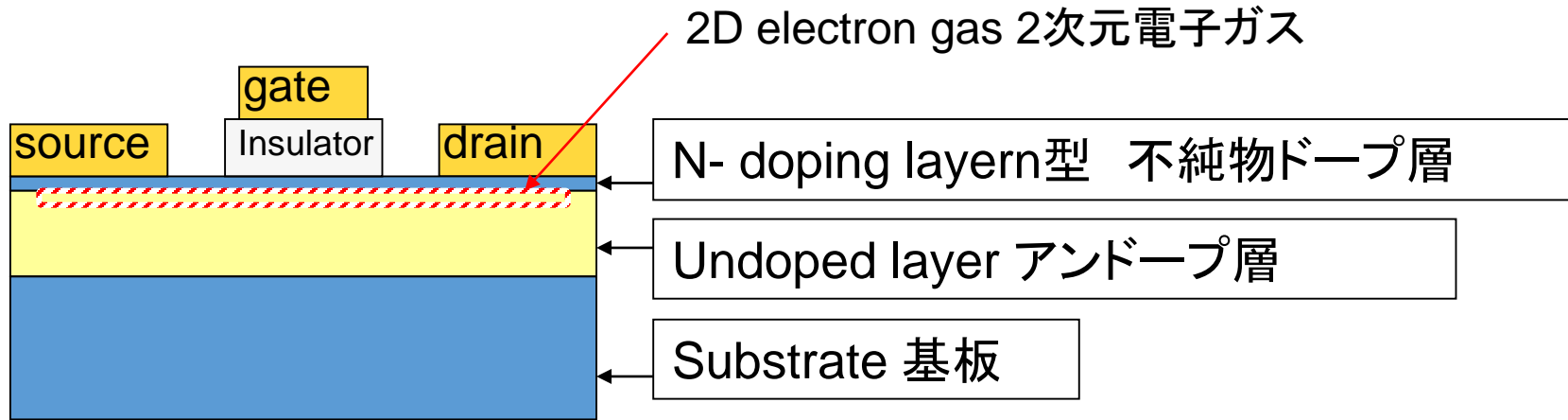


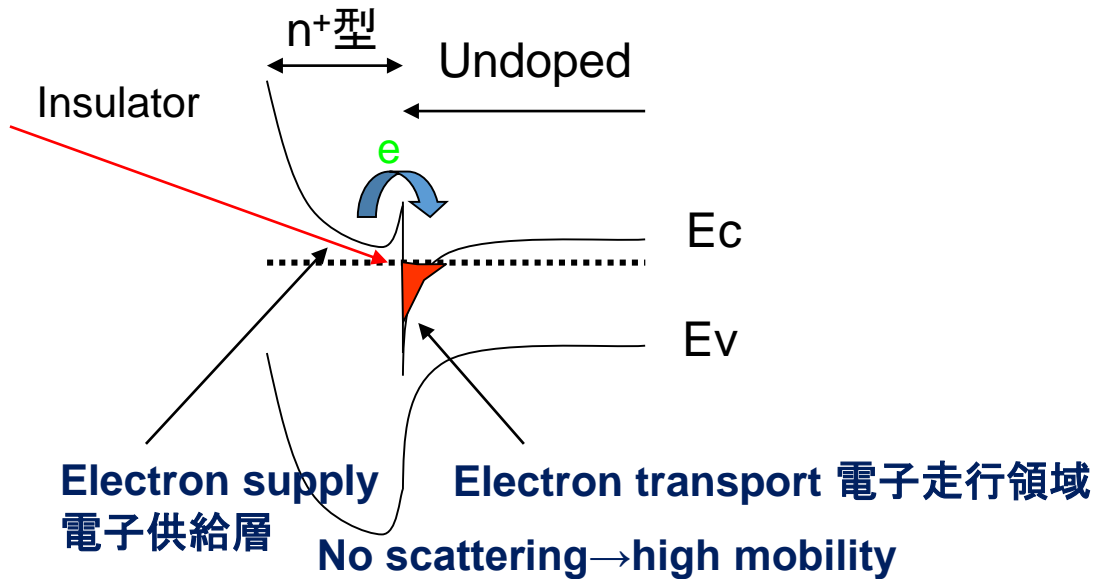
FIG. 2. Calculated frequency response in dB for the $p-\pi-n$ LPIN and MSM photodiodes shown in Fig. 1. The inset shows the temporal response of the photodiodes showing the higher responsivities of the $p-\pi-n$ structure compared to the MSM device.

HEMT(High Electron Mobility Transistor)

高電子移動度& 高キャリア濃度→高相互コンダクタンス g_m 高周波動作



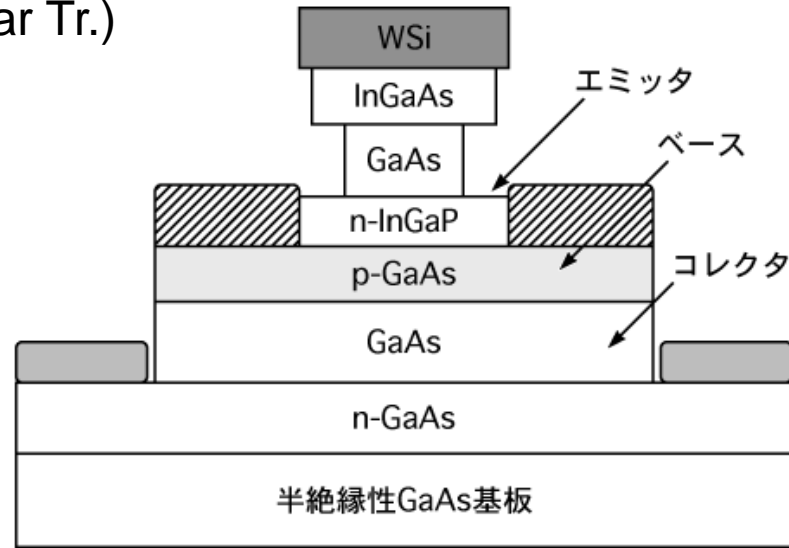
Mechanism for high conductance
Carrier supply & carrier transport
⇒
Achievement of high carrier concentration & High carrier mobility



HBT(Hetero Bipolar Tr.)

Mobile phone base
RF high power
携帯・セルラーフォン
基地局用……

図-1 HBTの断面構造図

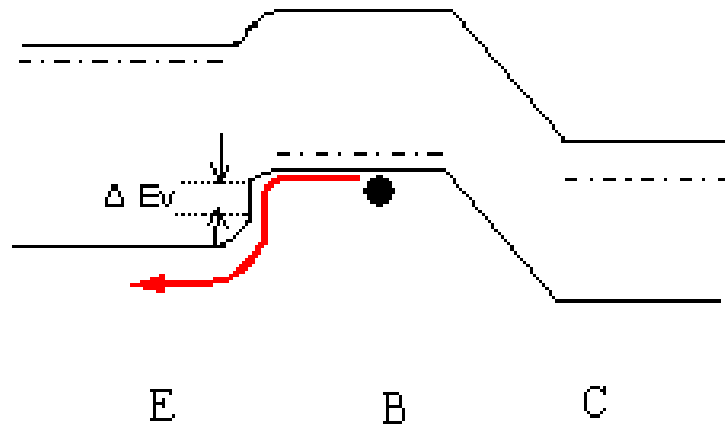


エミッター接地回路の電流利得 β は、ベース電流に対するコレクター電流の比ですから、

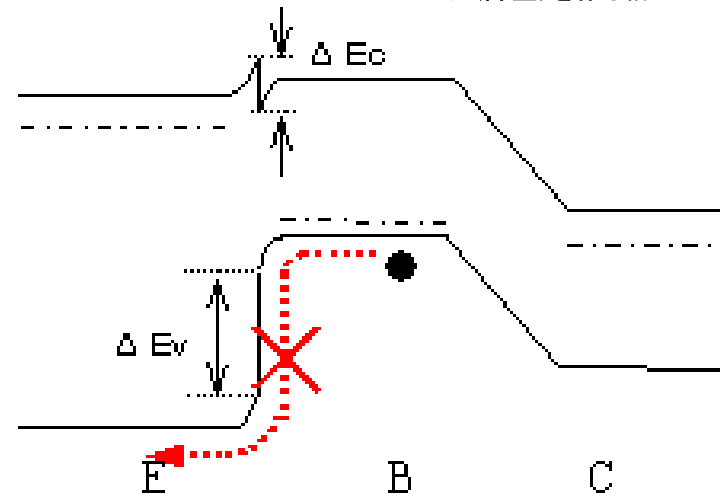
$$\beta = \frac{\partial I_C}{\partial I_B} = \frac{\alpha}{1-\alpha}$$

ベース領域内で生じる再結合電流がエミッター領域に流れ込むことが電流増幅率 β を下げる原因となりますから、ベース領域で発生する再結合電流が流れ込まないように、ベースとエミッターの間にポテンシャルバリア(障壁)を作る構造

$$\beta = \frac{\partial I_C}{\partial I_B} = \frac{\alpha}{1-\alpha}$$



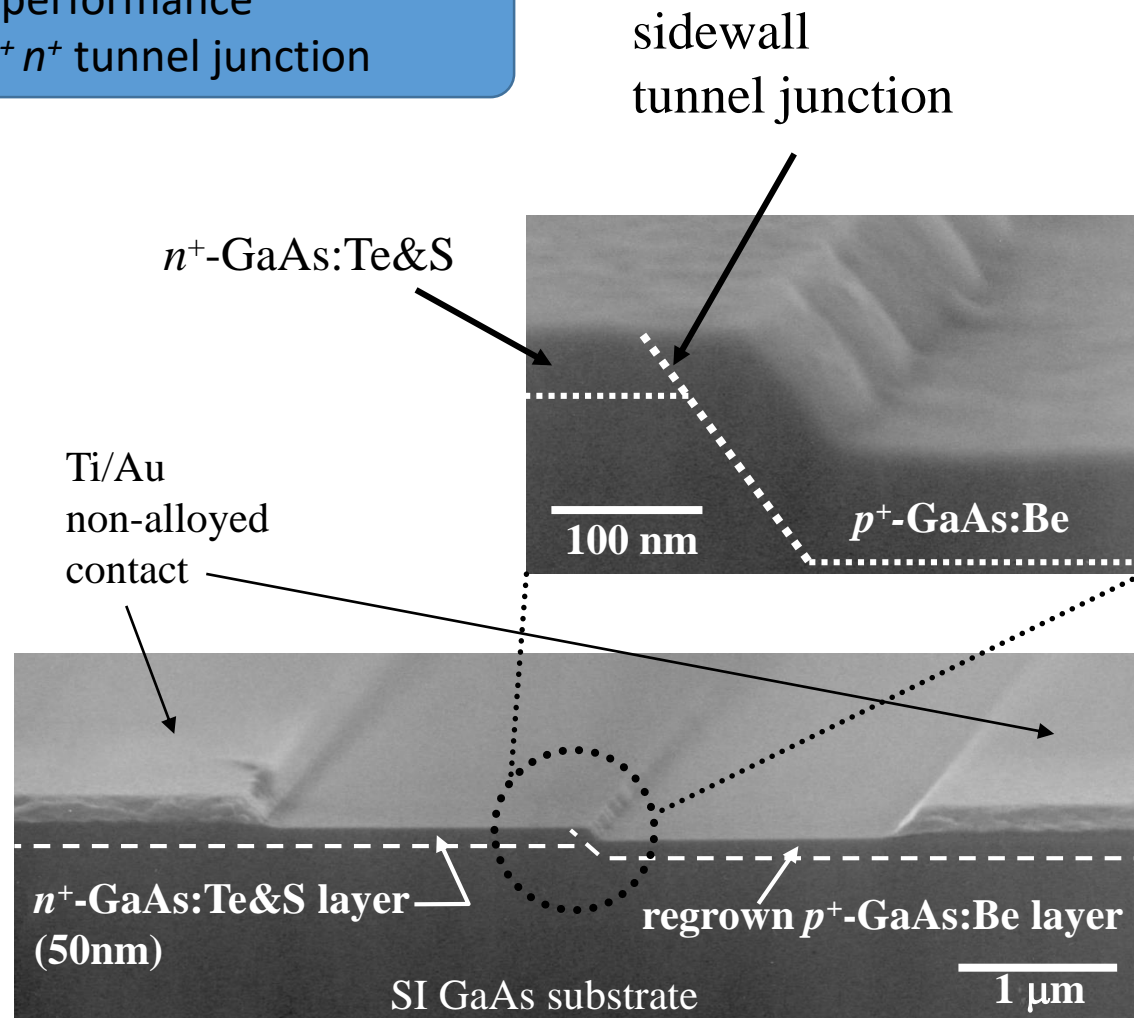
Conventional bipolar Tr.



Hetero bipolar Tr.

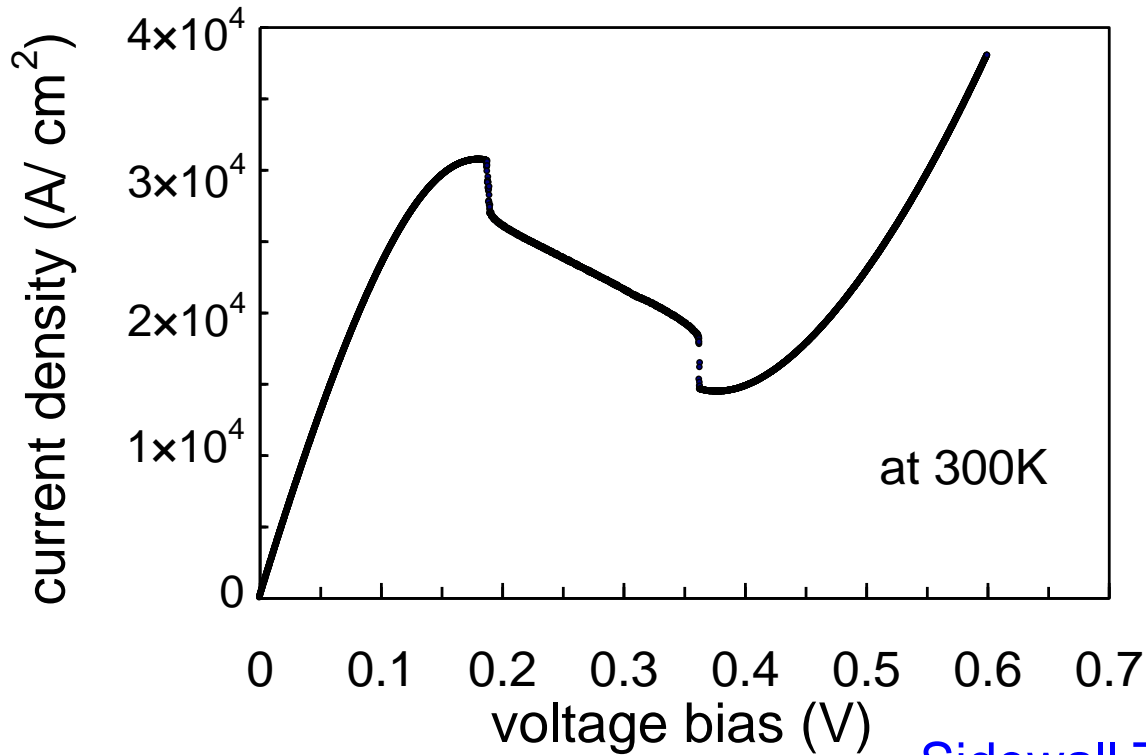
高性能 p^+n^+ トンネルダイオード

High performance
Regrown p^+n^+ tunnel junction



高性能 p^+n^+ ダイオード

High performance
Regrown p^+n^+ tunnel junction



peak current density (J_p)

MAX. 31000 A/ cm²

peak-to-valley current ratio

2.1

previous 1800 A/ cm²

RECORD J_p

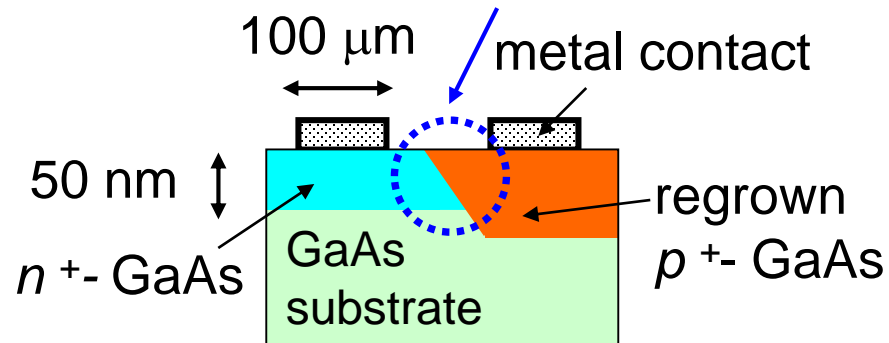
17 times higher

reference:

Y. Oyama *et al.*,
Appl. Phys. Lett., **81**(14),
(2002), pp. 2563-2565.

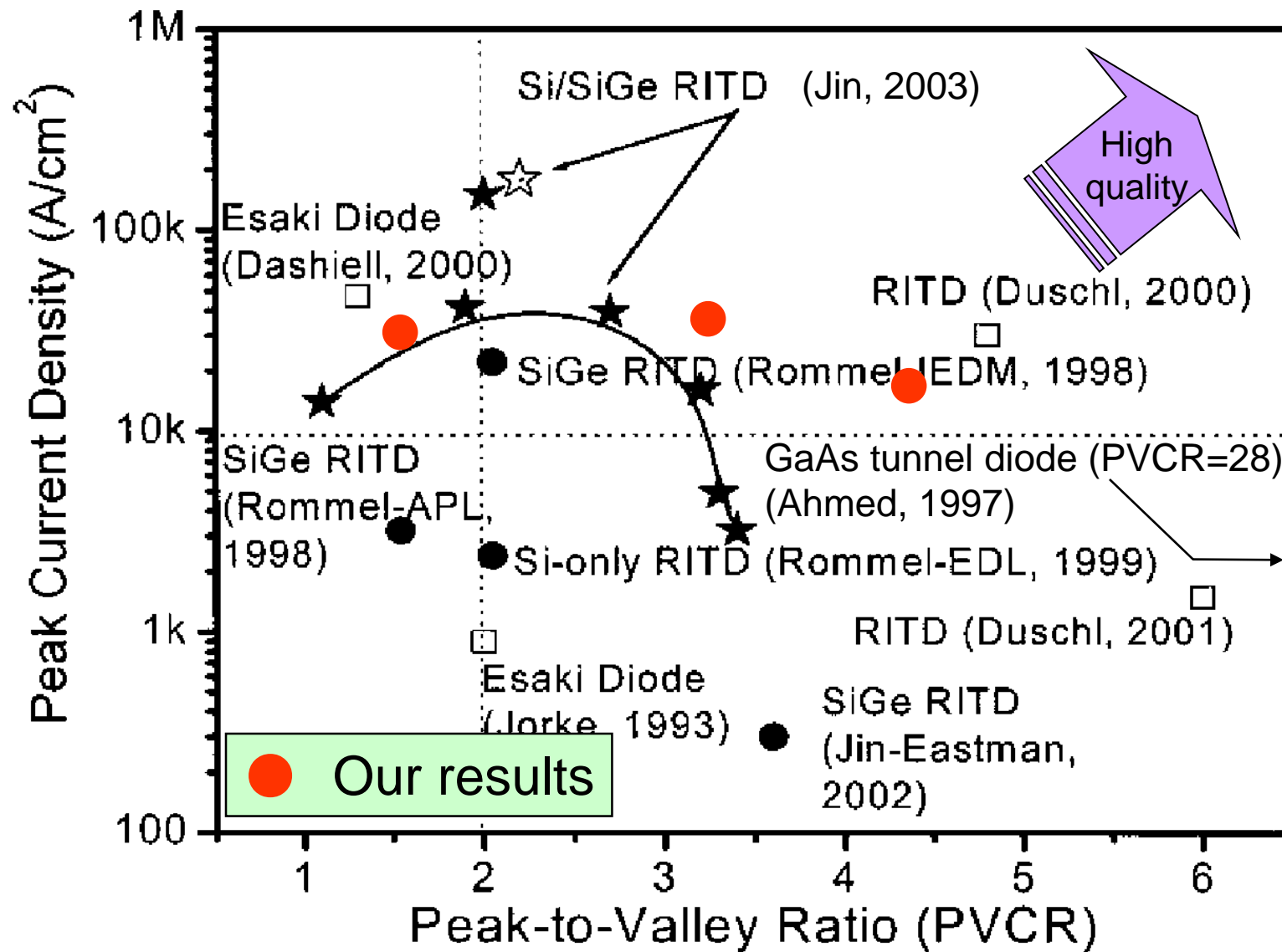
Sidewall Tunnel Junction

GaAs:Te&S
360°C成長
 $n^+ = 1.5 \times 10^{19} \text{ cm}^{-3}$



GaAs:Be
290°C再成長
 $p^+ = 8 \times 10^{19} \text{ cm}^{-3}$

高性能 p^+n^+ ダイオード

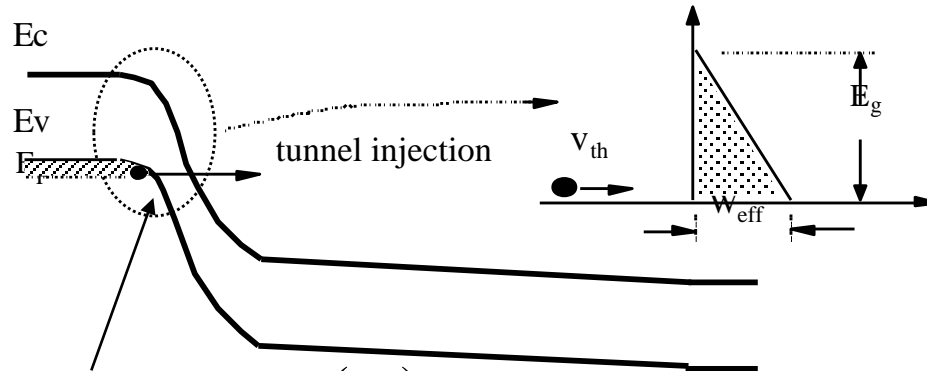
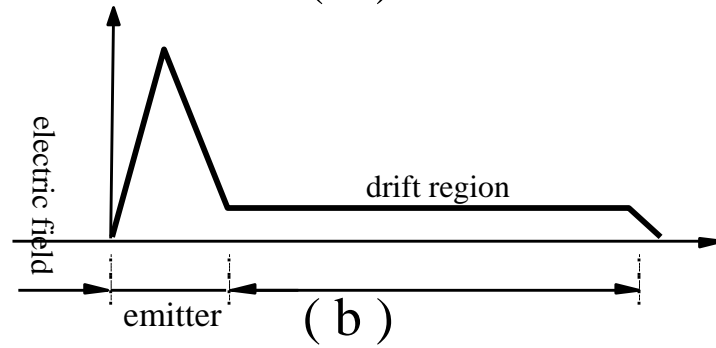
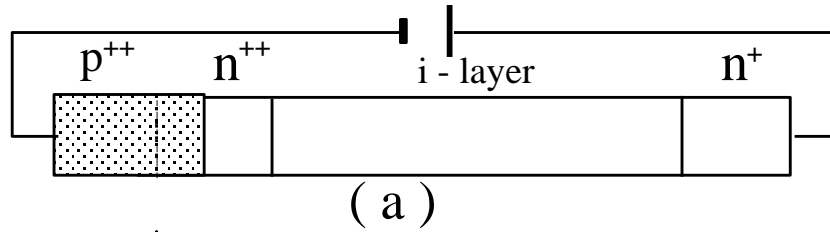


PRINCIPLE OF TUNNETT DIODE

TUNNETT: tunnel injection transit time effect diode

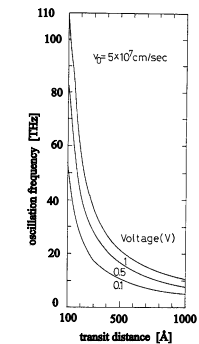
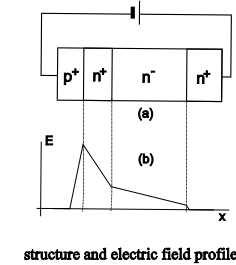
For THz oscillation solid source (invented by **J.Nishizawa Tohoku Univ.**)

*Tunnel injection under reverse bias
low operating voltage
low noise*



p^+n^+ tunnel injection layer requires
Very thin (nm) n^+ layer with atomic accuracy
with very steep impurity profile

TUNNETT - transit time diode with tunnel type injection of electrons

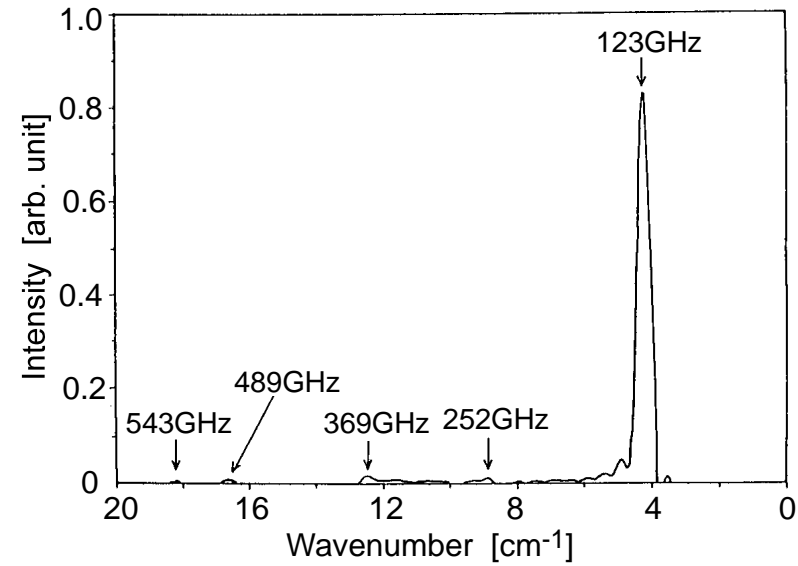
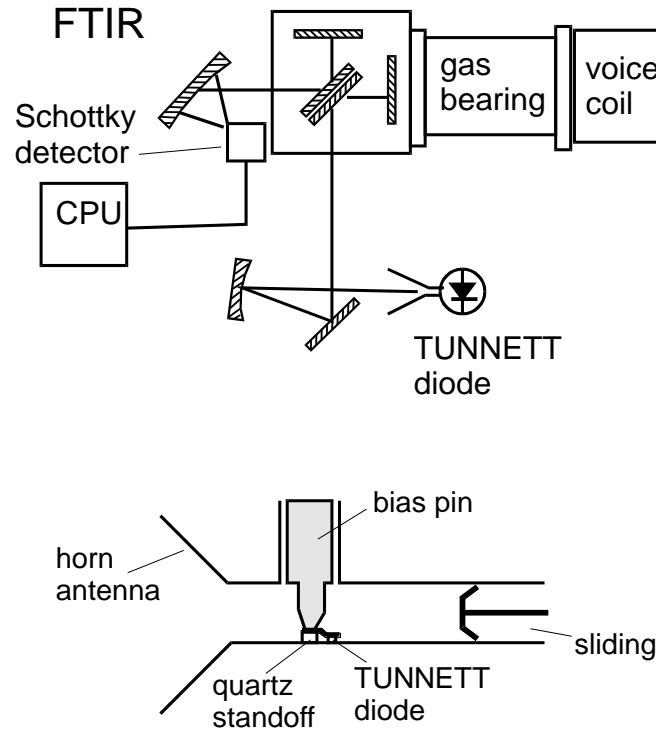


expected performance with ballistic mode transport in transit region

● *Performance in brief*

✧ *TUNNETT*

TUNNETT oscillation measured with FTIR

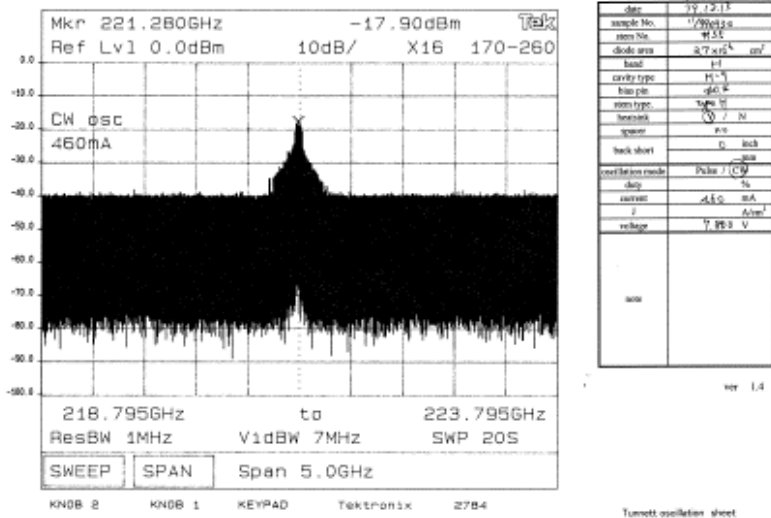


oscillation spectra

TUNNETT oscillator in a waveguide cavity coupled to a horn antenna

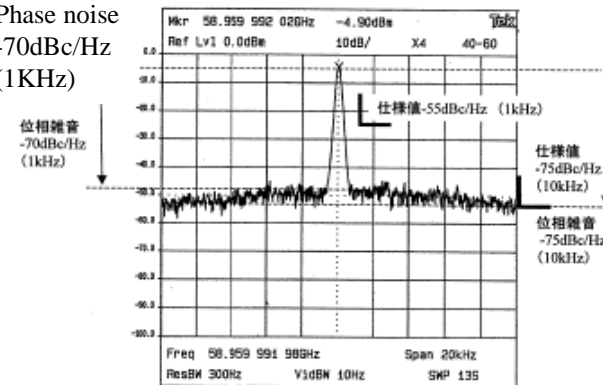
● Performance in brief

✧ TUNNETT



221 GHz, MLE wafer, H-band cavity

Phase noise
-70dBc/Hz
(1KHz)

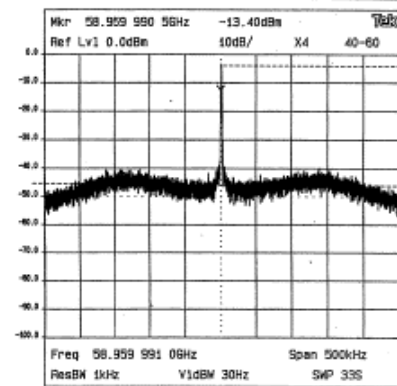


位相雑音
-70dBc/Hz
(1kHz)

仕様値 -55dBc/Hz (1kHz)

仕様値
-75dBc/Hz
(10kHz)

位相雑音
-75dBc/Hz
(10kHz)



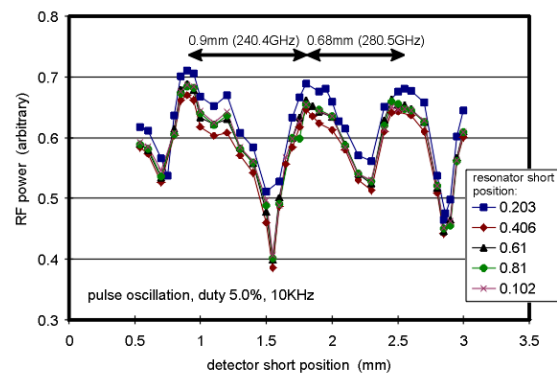
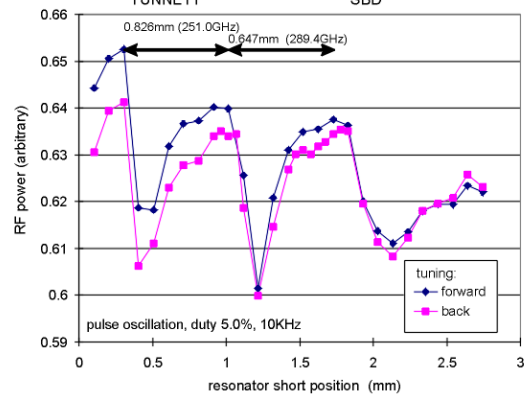
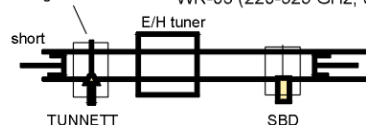
Phase noise
-73dBc/Hz
(100kHz)

図2 58.96GHz 発振器位相雑音特性

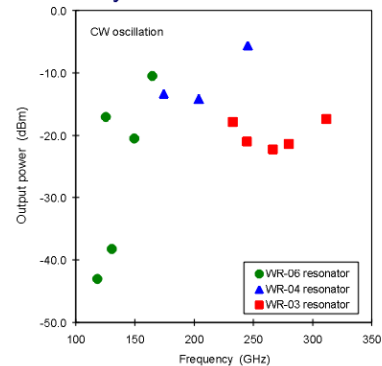
60GHz TUNNETT phase noise characteristics
with PLL phase-rock
V-band cavity

TUNNETT oscillator tuning

rectangular metal waveguide resonator: WR-03 (220-325 GHz, 0.86×0.43 mm)

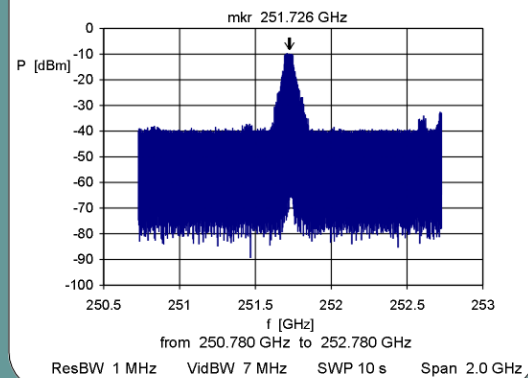


One TUNNETT structure in different resonator cavities
 - max. frequency limited by cavity Q not by GaAs structure

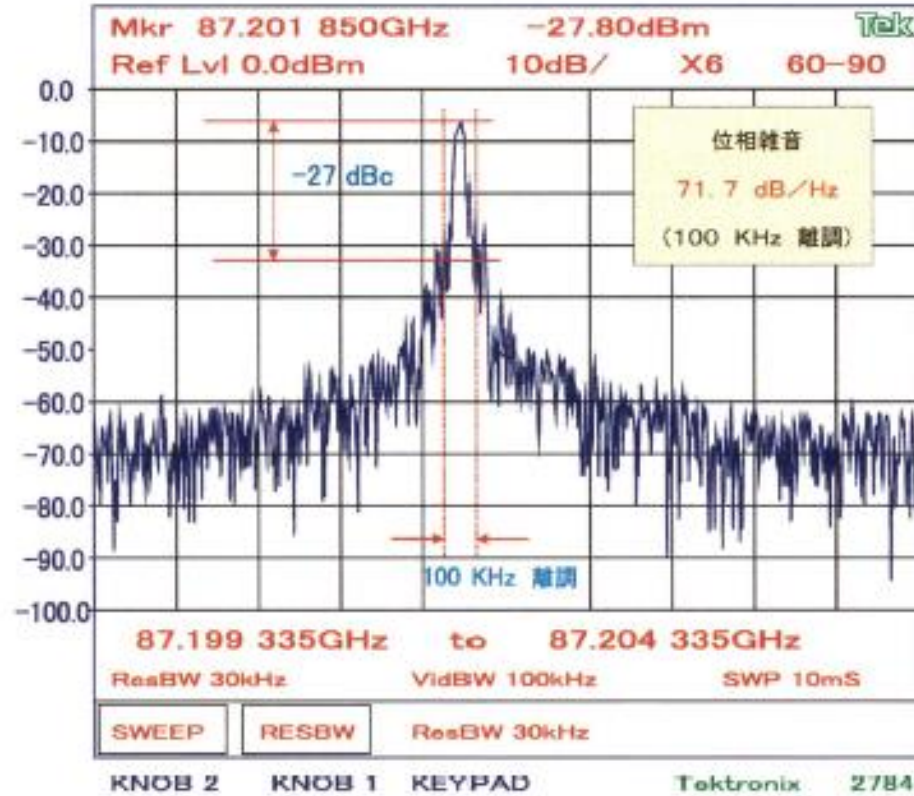
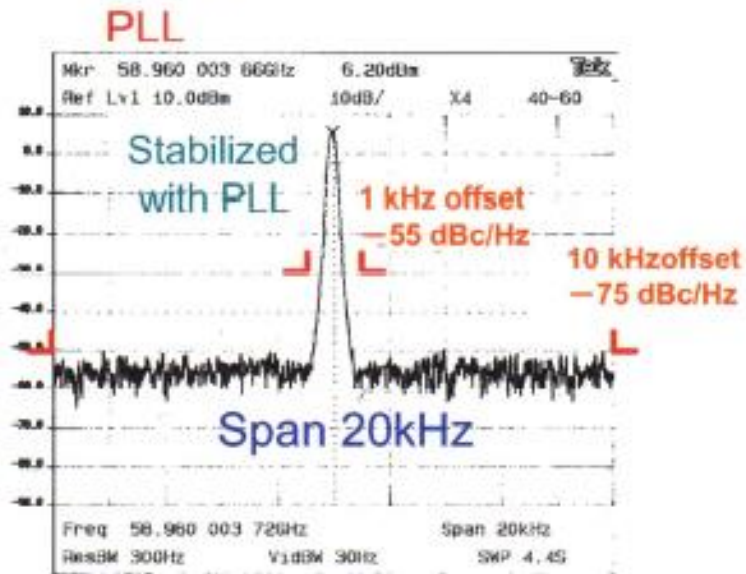
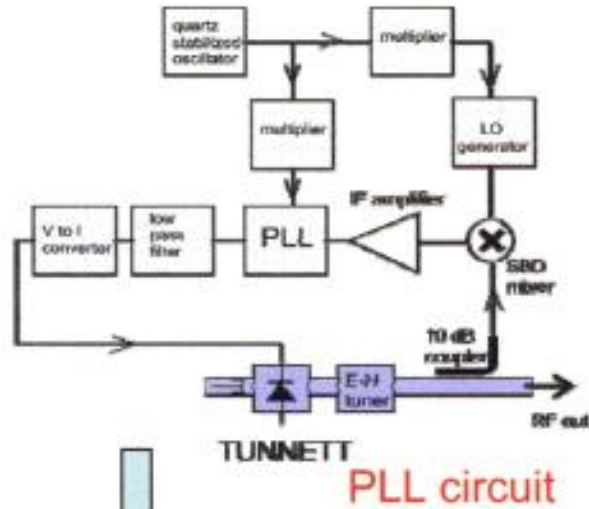


oscillation in WR-04 cavity

WR-04 (170-260 GHz) rectangular waveguide cavity
 TUNNETT CW operation, 160 mA, 1.47×10^4 A/cm², 10.5 V bias



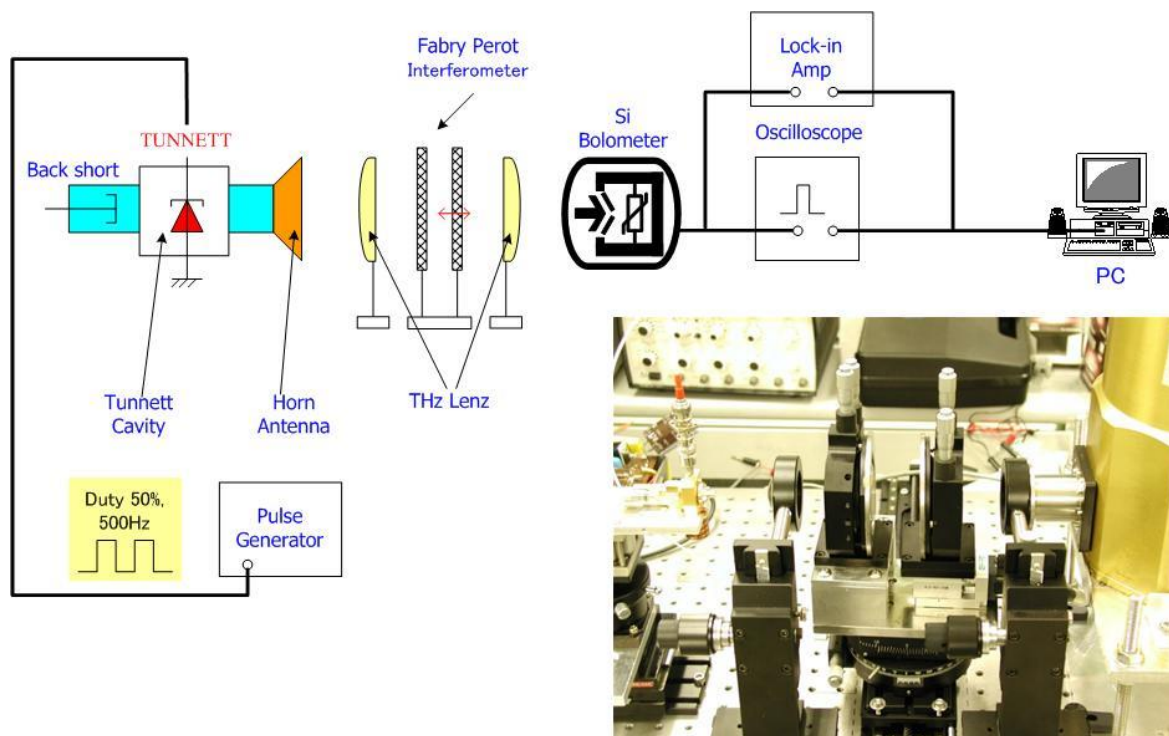
TUNNETT Oscillator (with and without PLL)



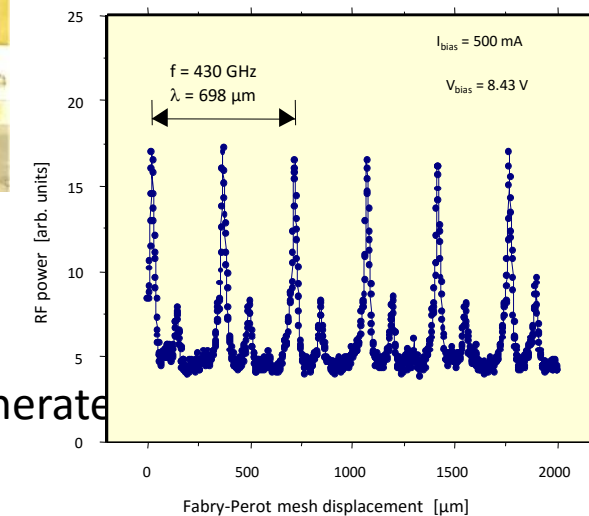
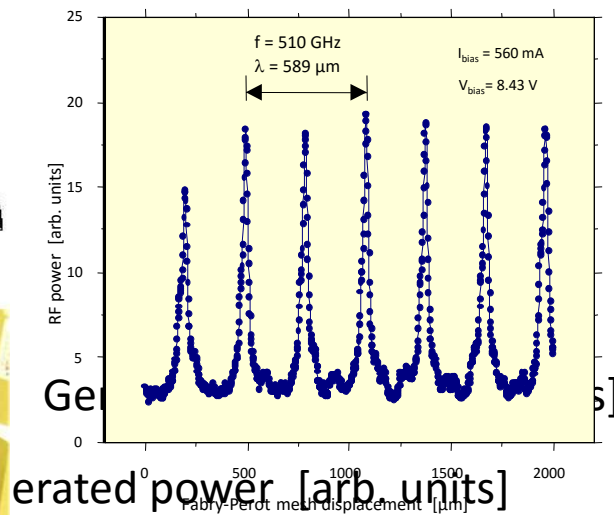
フリーランニングにおける低い位相雑音

$$27 \text{ dB} + 10 \log \text{ ResBW} \\ = 27 + 10 \log 30000 \\ = 71.7 \text{ (dB)}$$

タンネットダイオードの発振スペクトル例(ファブリペロー測定系)



430 - 510 GHz CW, fundamental mode
WR-1.5 cavity (0.381 × 0.191 mm)



タンネット発振周波数測定システム
(ファブリペロー干渉計システム)

Application of sub-THz osc devices for imaging

タンネット発振器の周波数選択

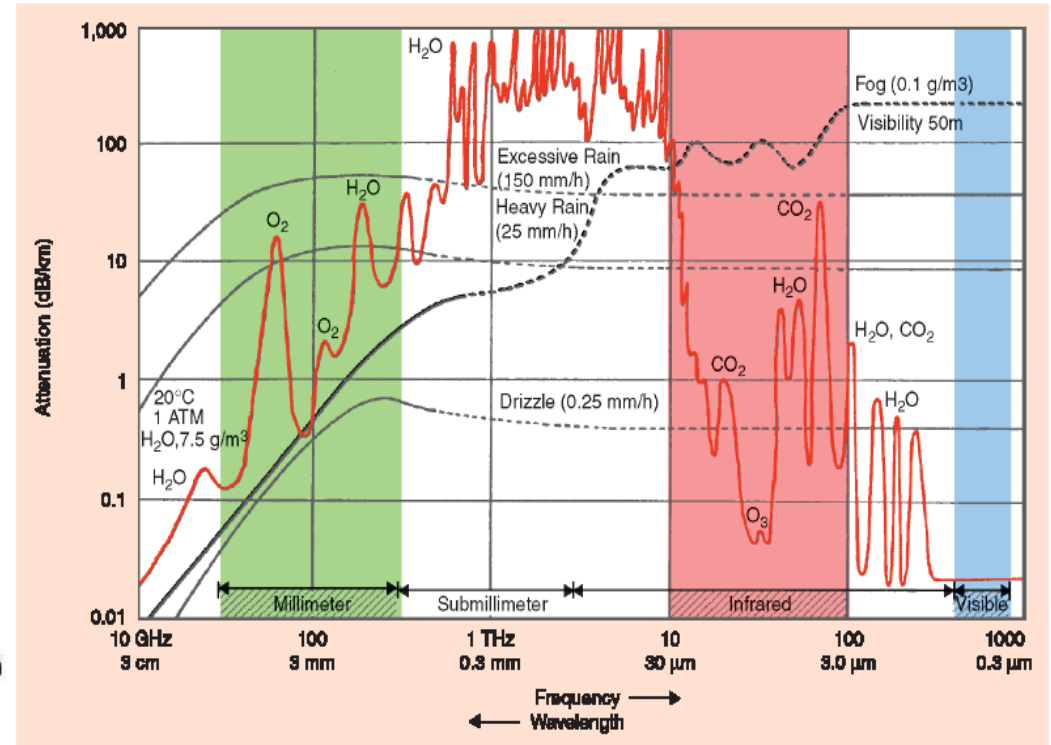
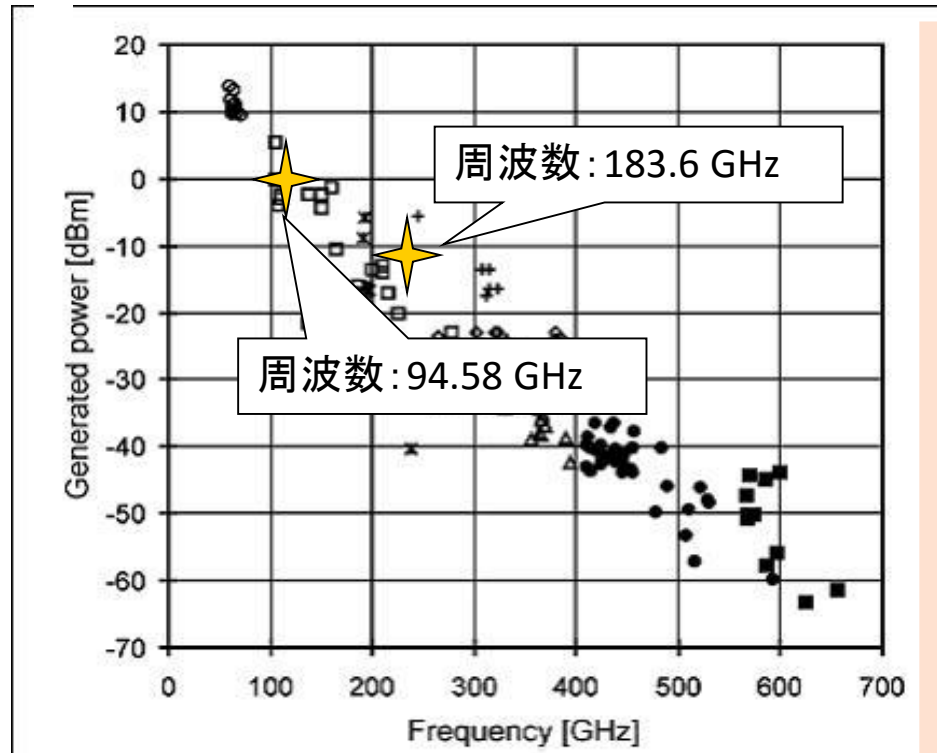


図1 タンネット発振出力の周波数依存性[1]

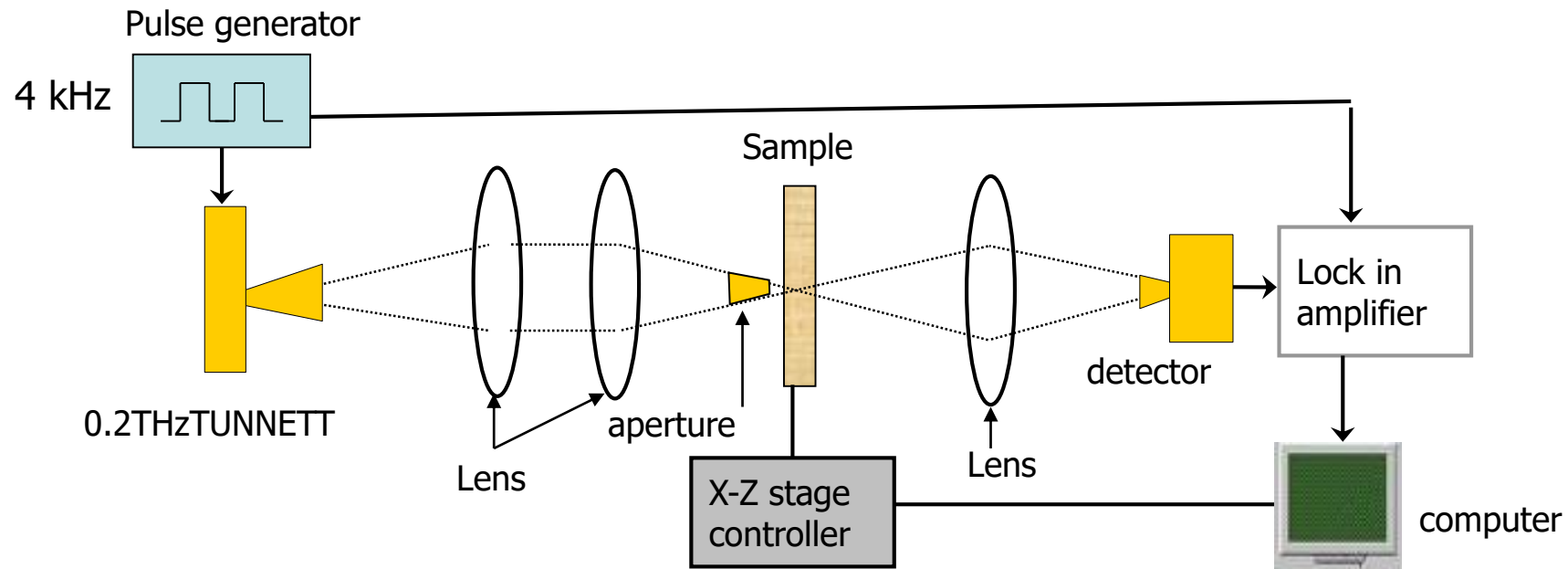
図2 大気および水による電磁波の減衰[2]

Ref. [1] J. Nishizawa, P. Plotka, H. Makabe, and T. Kurabayashi, "GaAs TUNNETT Diodes Oscillating at 430-655 GHz in CW Fundamental Mode", IEEE microwave and wireless components letters, Vol. 15, No. 9, pp. 597-599, Sep. 2005.

[2] Federal Communications Commission Office of Engineering and Technology New Technology Development Division, Millimeter Wave Propagation: Spectrum Management Implications, No. 70, July, 1997

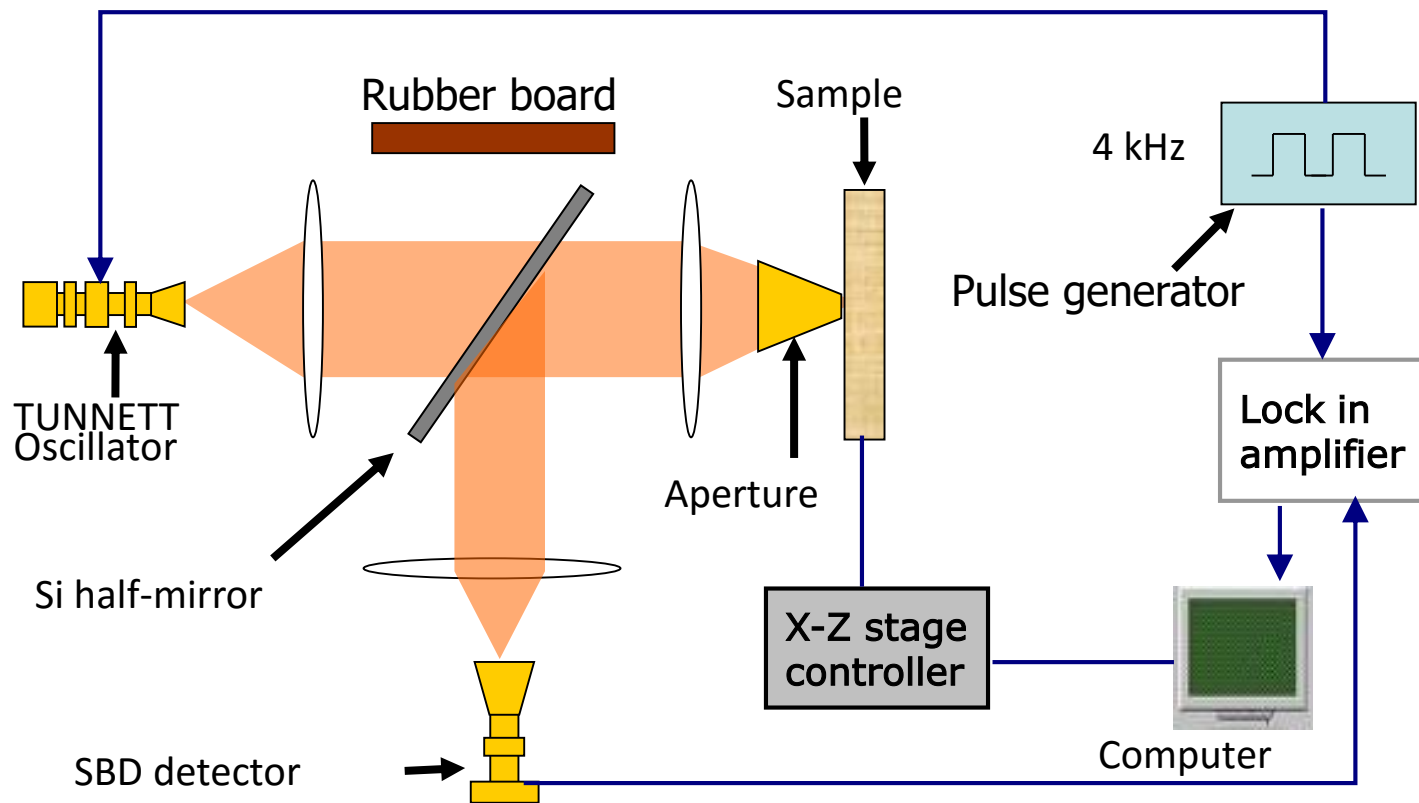
サブテラヘルツイメージング測定装置

- ・透過イメージング装置

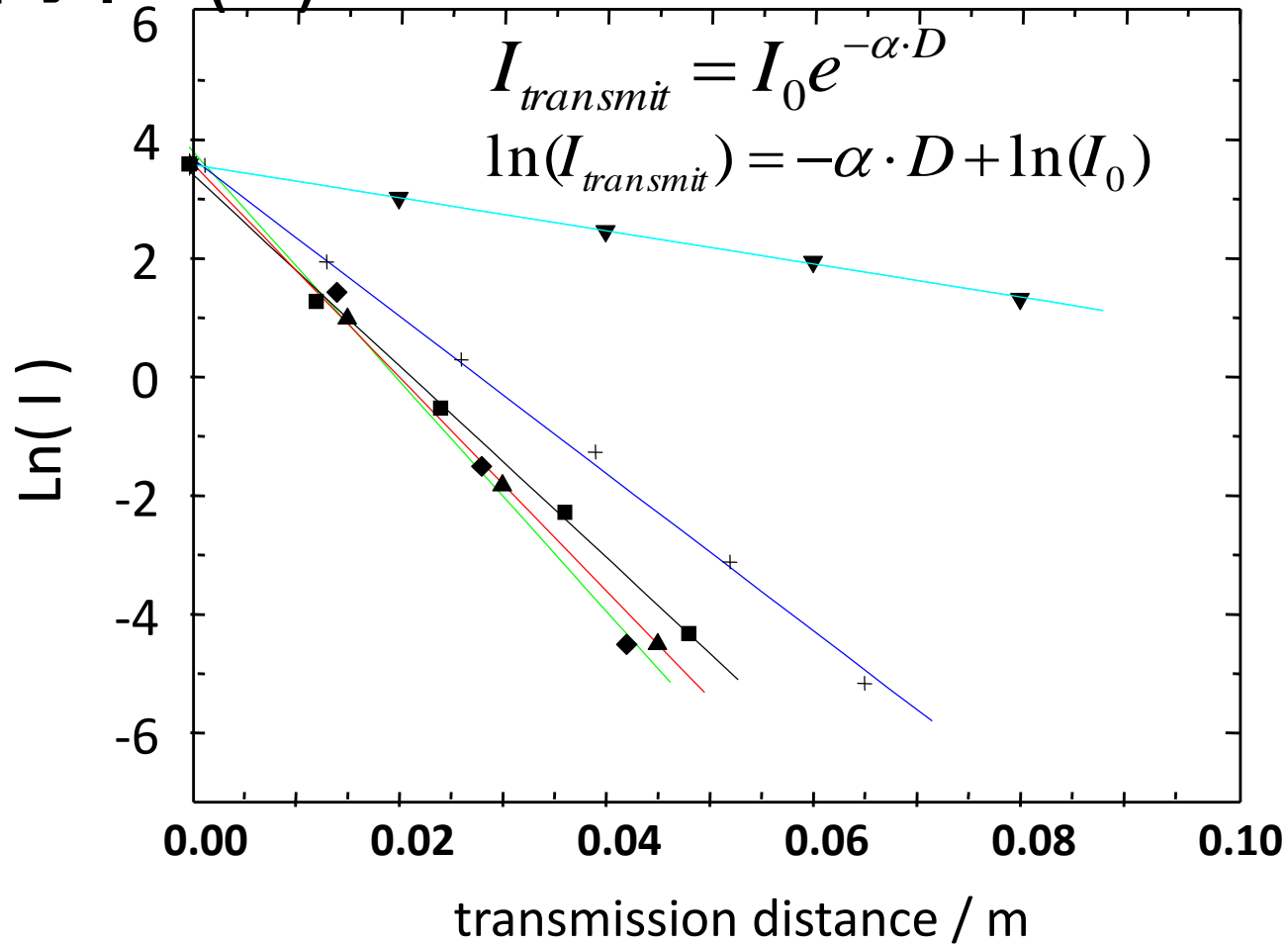


サブテラヘルツイメージング測定装置

- ・ 反射イメージング装置

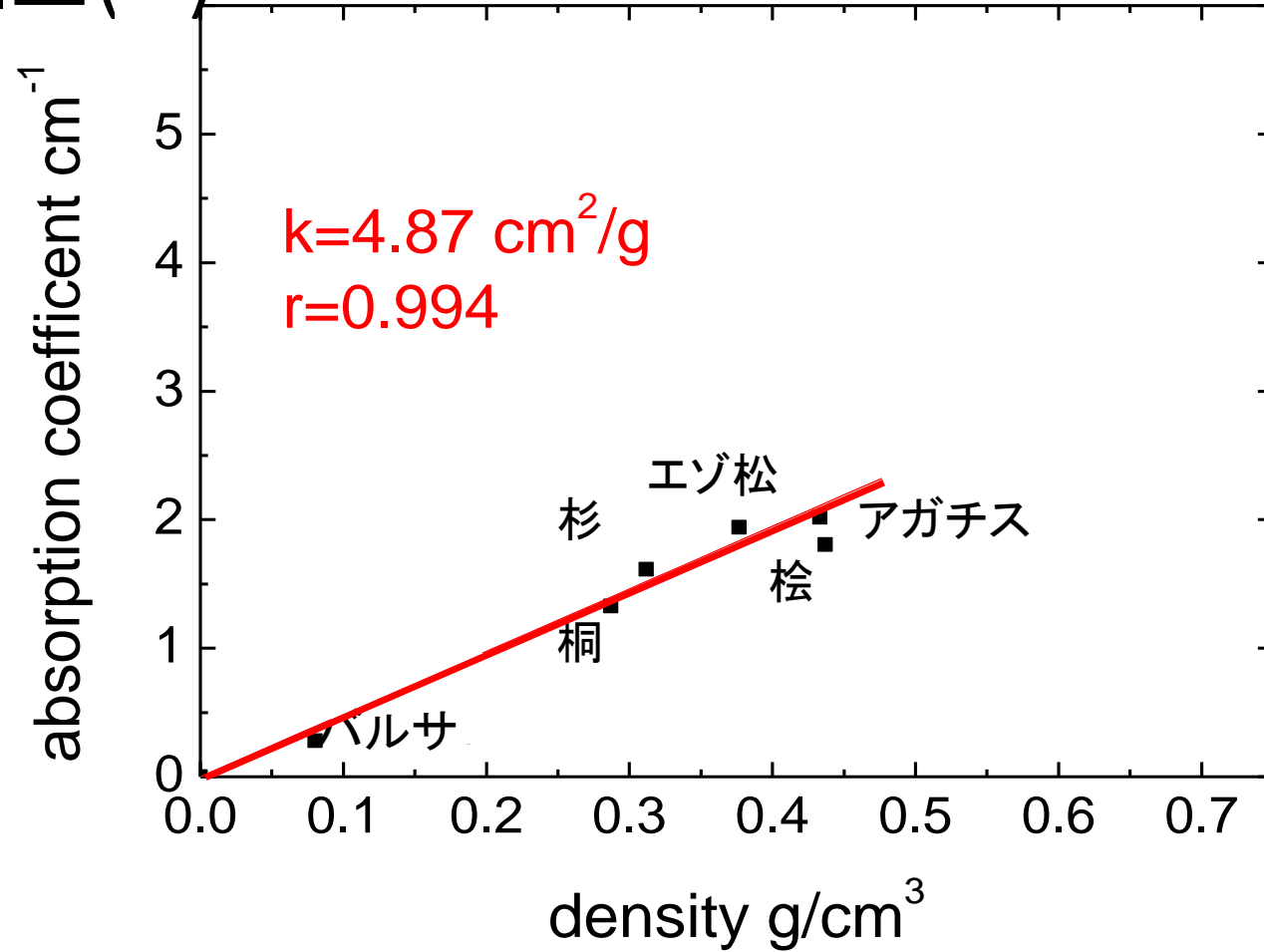


透過特性(1)



 強度と透過距離は指数関係

透過特性(2)

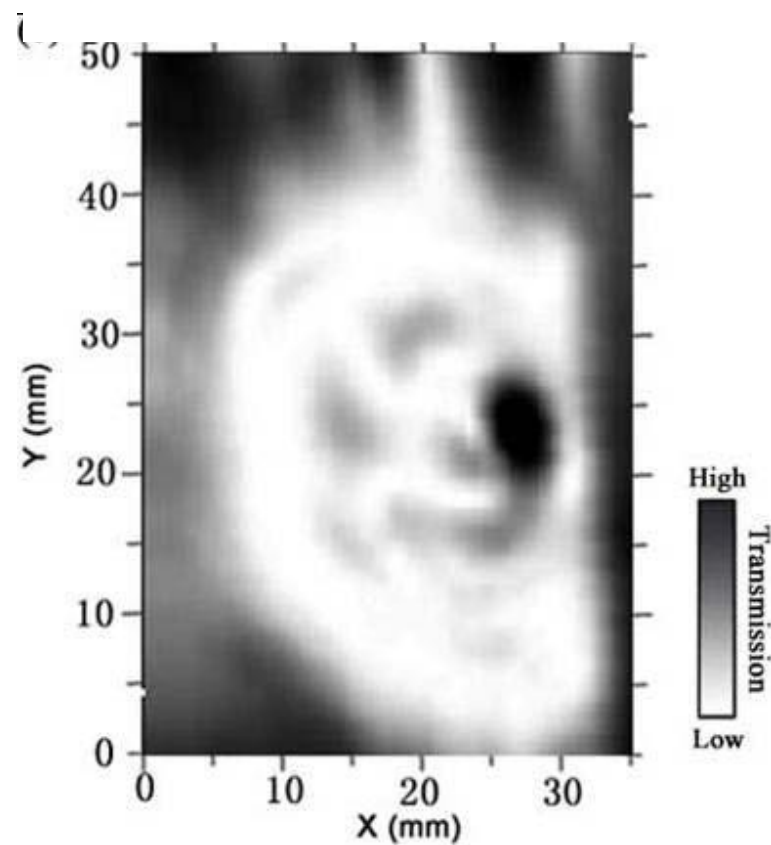
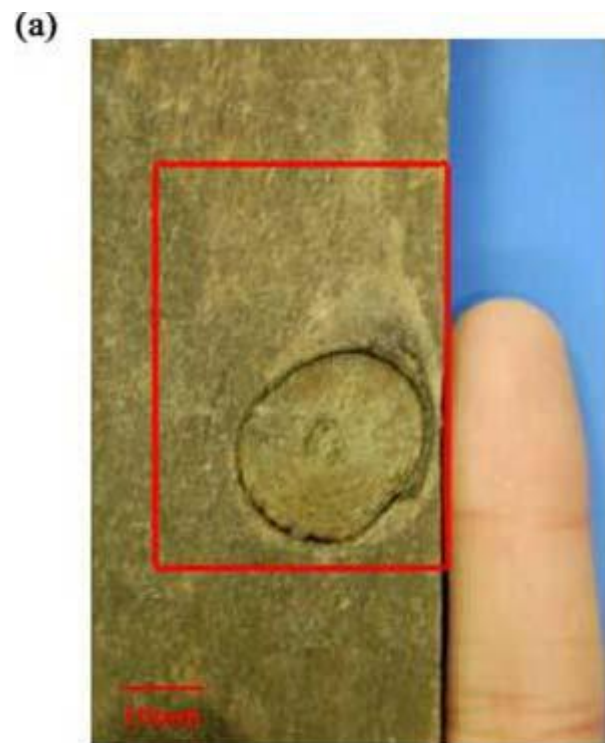


➡ 吸収係数と密度は比例関係

不均質構造の透過測定

- 節のイメージング

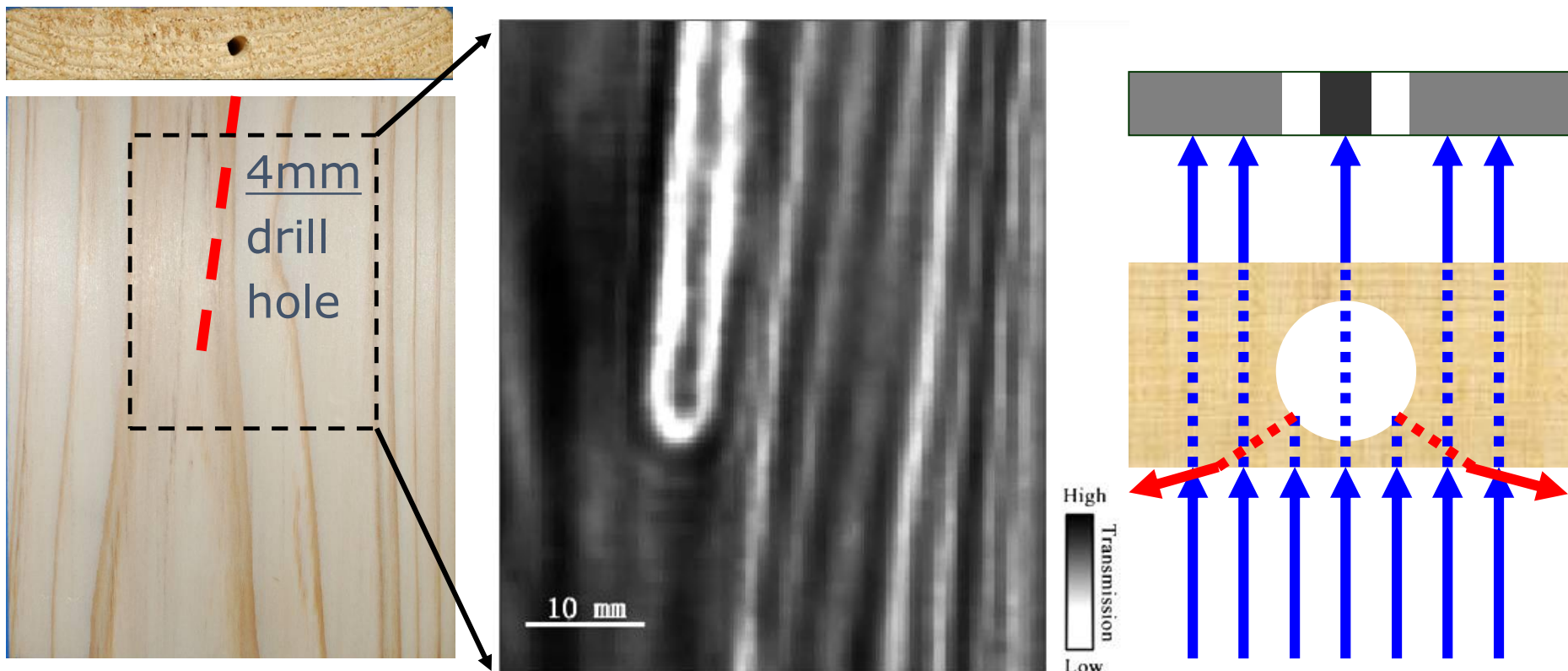
試料:杉
厚さ:20 mm



空洞欠陥の透過測定

- 欠陥: ドリル穴

試料: 杉
厚さ: 12 mm



木材内部への水の浸潤—透過測定

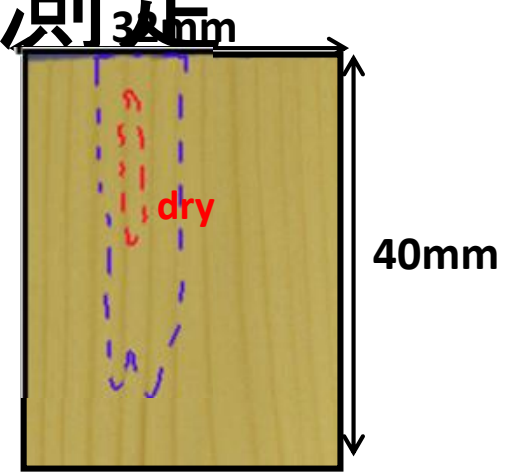
- 欠陥：過剰水分(浸潤測定)

試料に注射器で水を注入した後、水分の広がりを透過測定で観察する



水も透過してしまうX線では困難

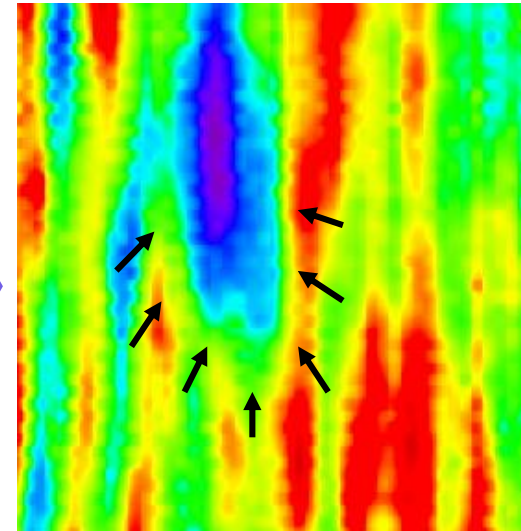
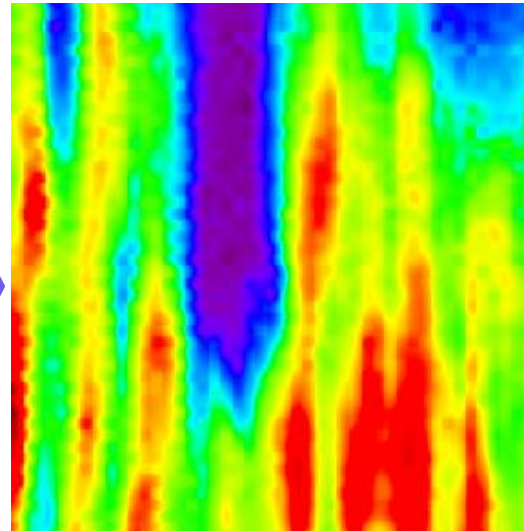
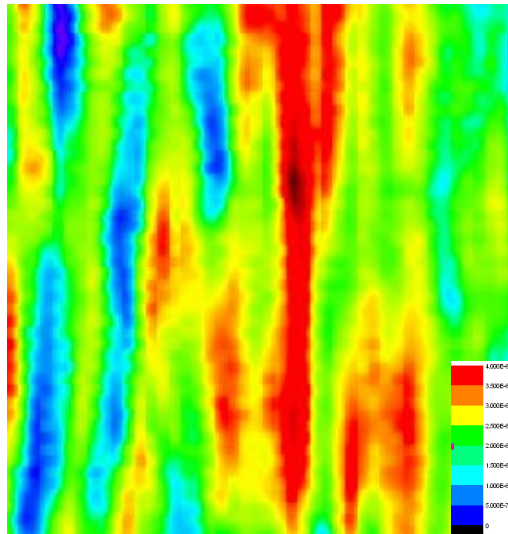
試料: トウヒ
厚さ: 14.2 mm



水注入前

水注入直後

乾燥後



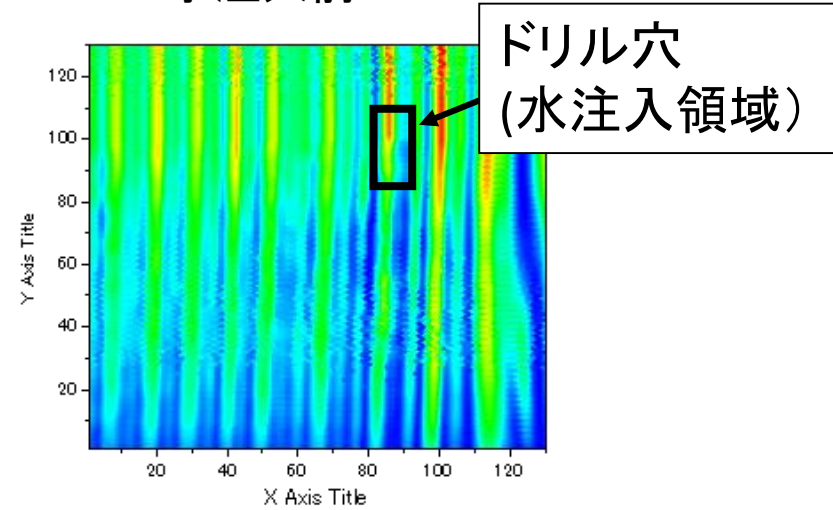
木材内部への水の浸潤—反射測定

水注入前

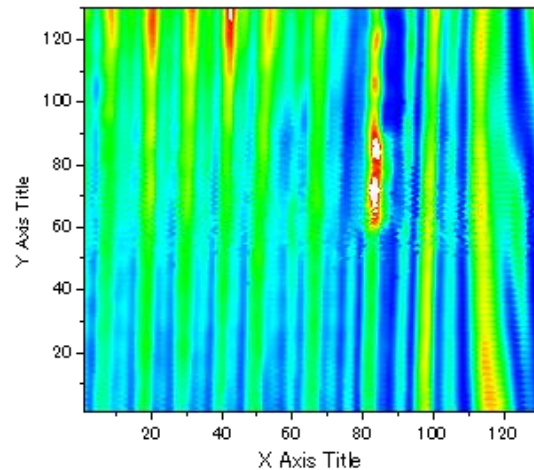
試料: 杉
厚さ: 12 mm

ドリル穴(5 mm径)に水を注入

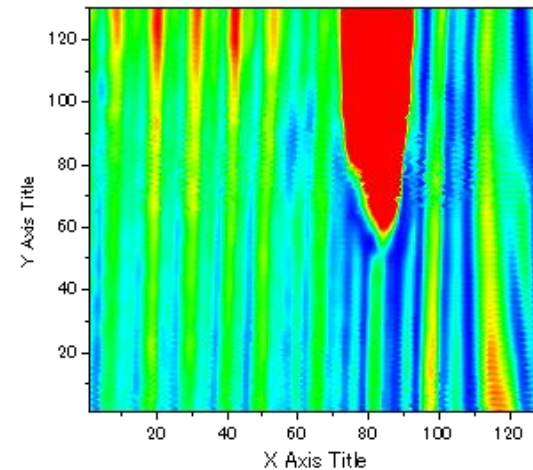
反射測定



水200 ml

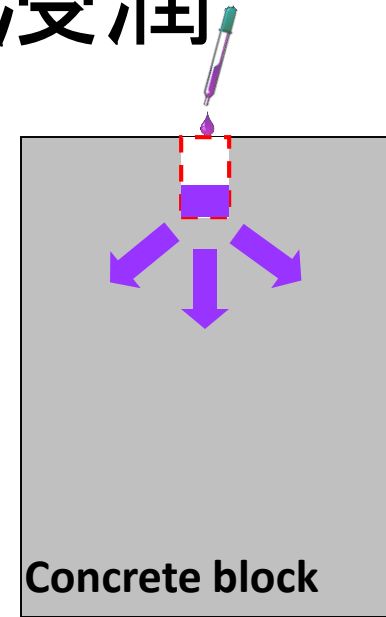
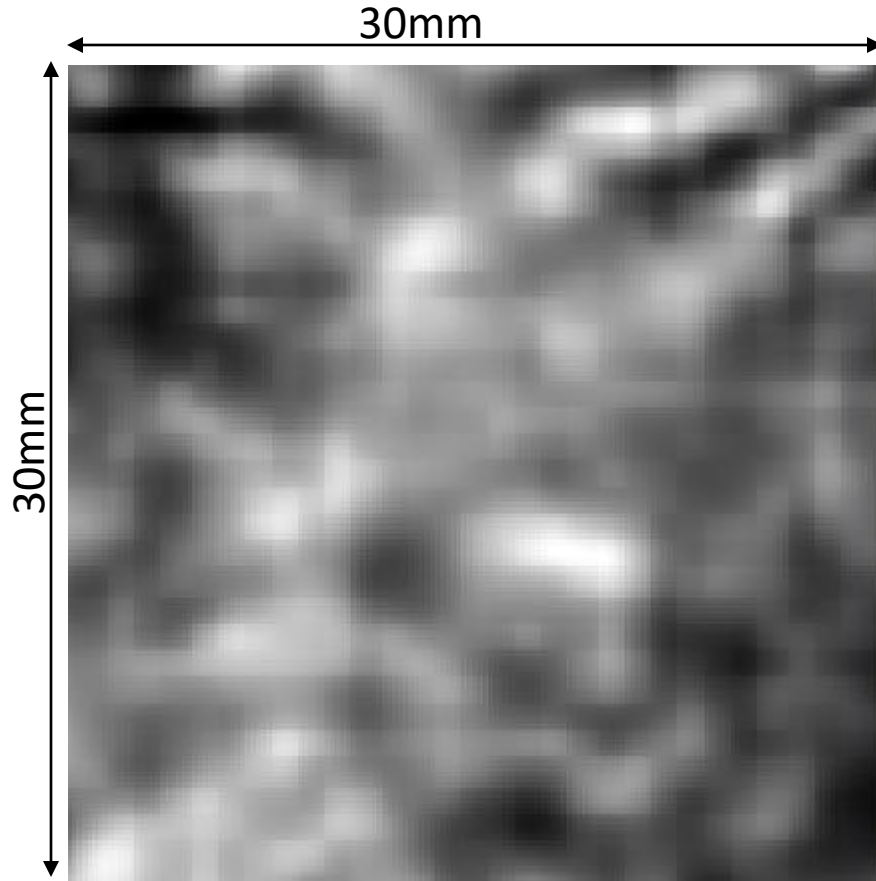


水400 ml



大
↑
反射強度
↓
小

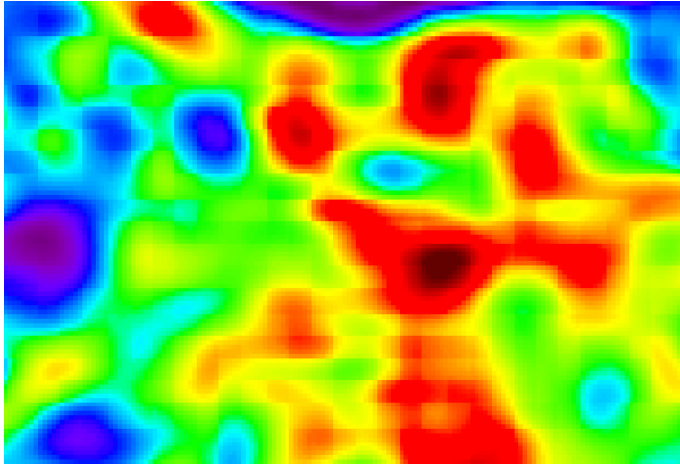
コンクリート内部への水の浸潤



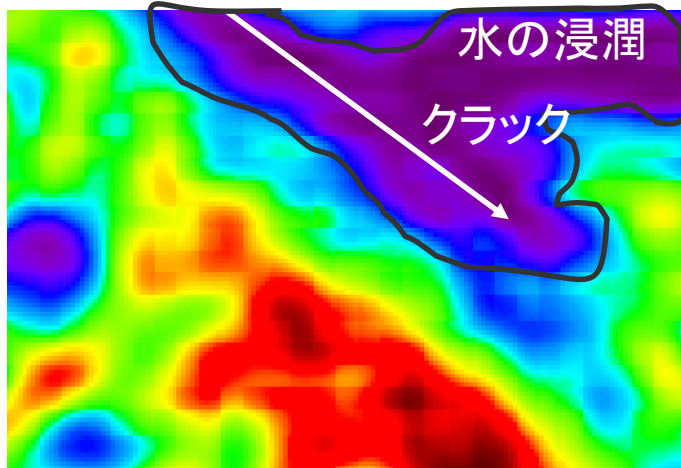
コンクリート(厚さ10mm)内部における水の浸潤の様子(透過測定)

クラックの透過測定

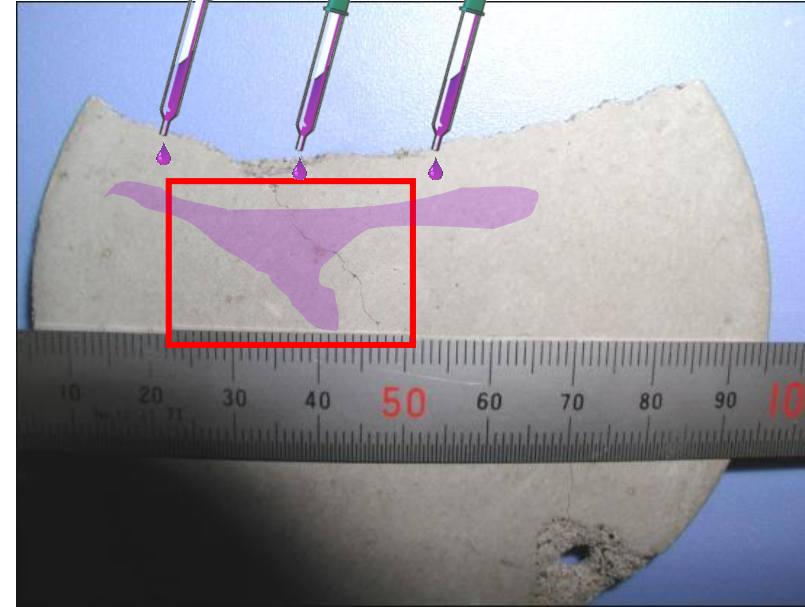
水注入前



水注入後



水の注入

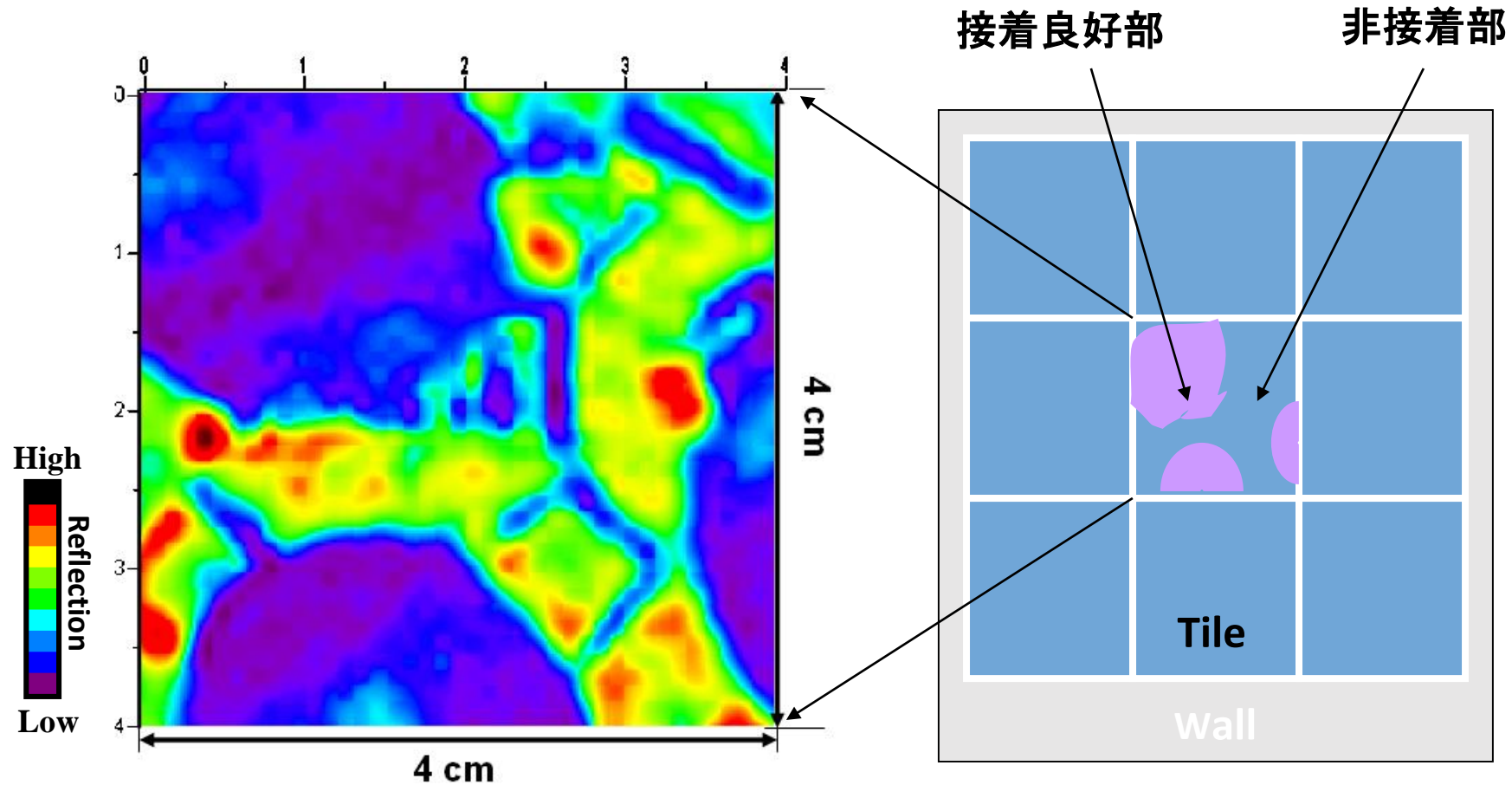


クラック周辺の水によるテラヘルツ波の吸収



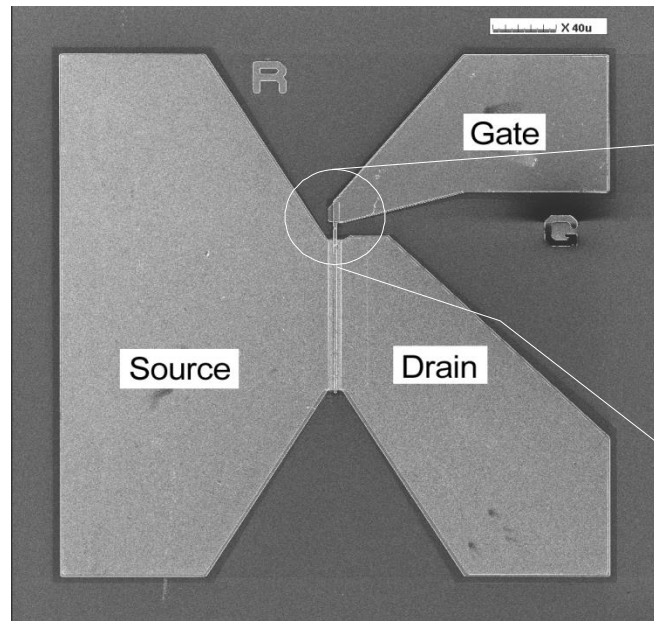
クラック検出の手がかり

セラミックタイルの接着不良欠陥

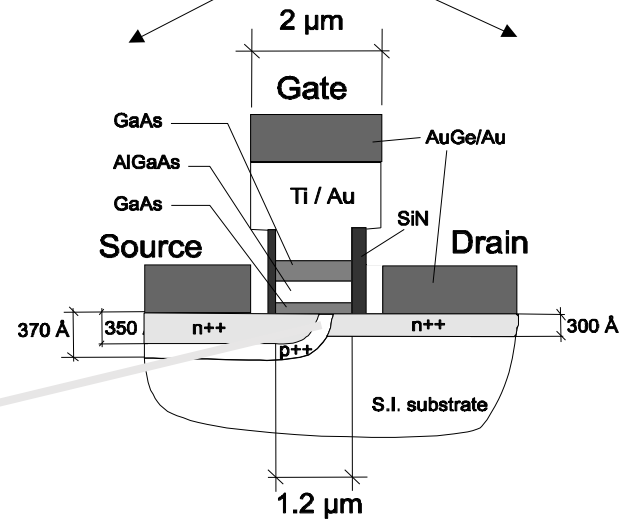
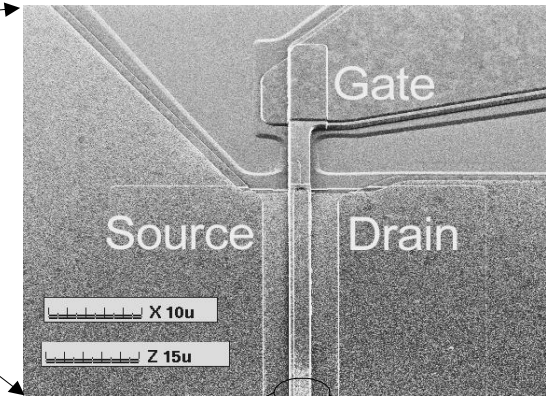


反射測定におけるセラミックタイルのイメージング画像

Pattern layout of ISIT for DC evaluation

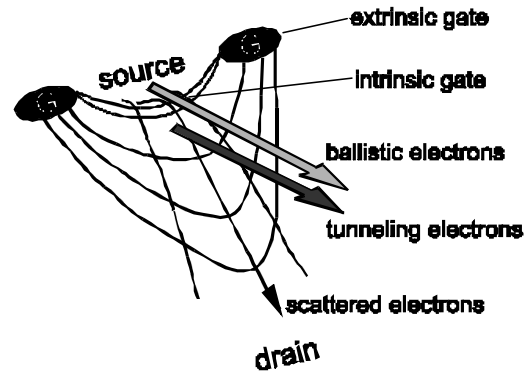


Implemented with molecular layer epitaxy



ソース・ドレイン間距離
3.5nm (13原子層)

operation principle of ISIT

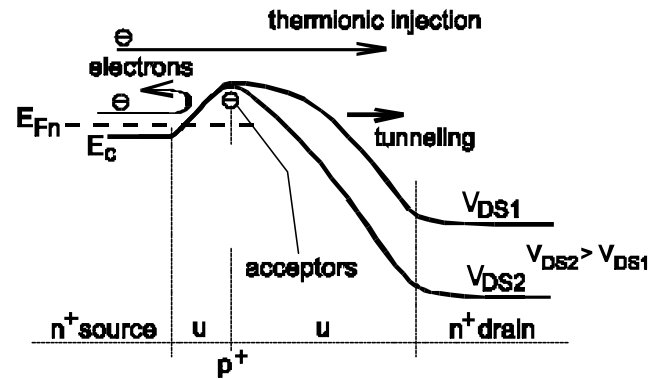


- induced potential barrier
- gate: homojunction or heterojunction or MIS
- potential barrier modulated with gate potential but also with drain potential

Ballistic electron transport

Theoretical operation frequency: up to 800GHz

Improved performance by tunnel conduction



✧ ISIT(Ideal Static Induction Transistor)

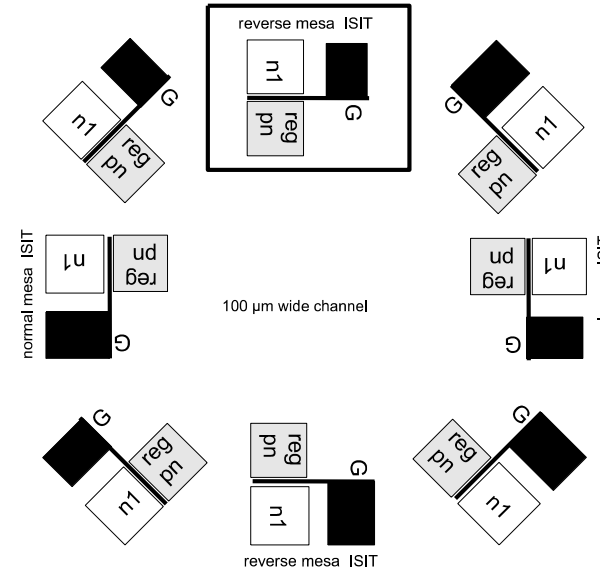
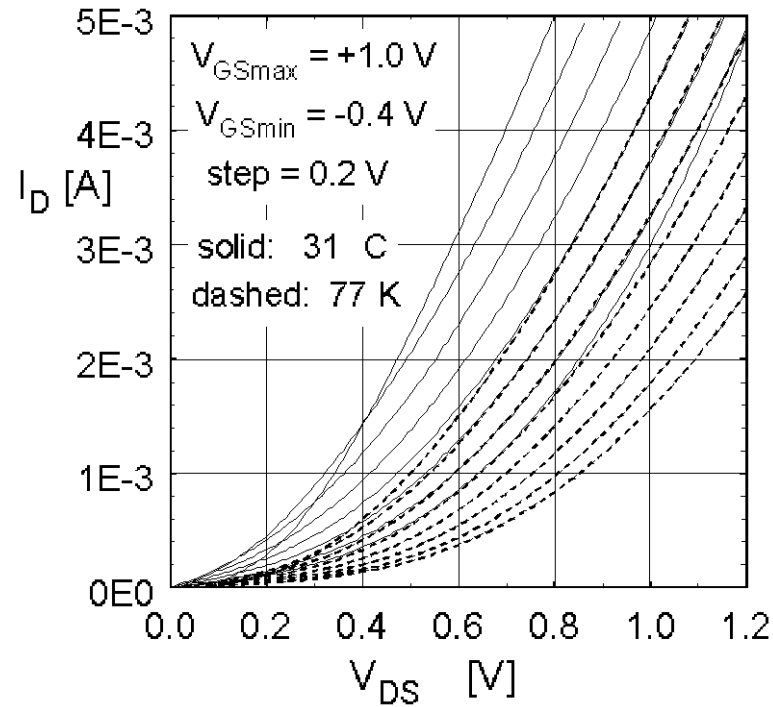
invented in 1979 by J.Nishizawa

(J. Nishizawa, Proc. 1979 IEEE Int. Conf. Solid State Devices, 1979.) Washington DC

•ISIT DEVICE PERFORMANCE (S/D 10nm Tr.)

E/D(enhancement/depletion) mode operation by MIS gate

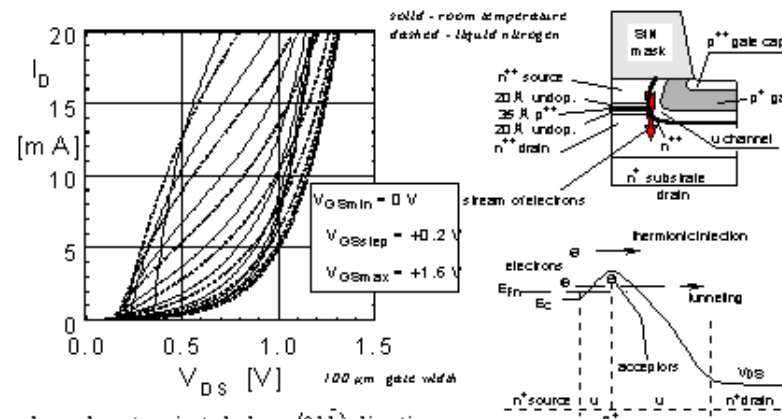
DC output characteristics of S/D **10nm** ISIT with regrown-AlGaAs MIS gate operated with E/D mode $g_m > 300\text{mS/mm}$
 $\beta > 20$



True S/D 10nm ?

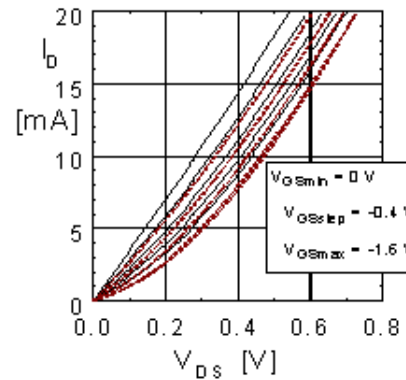
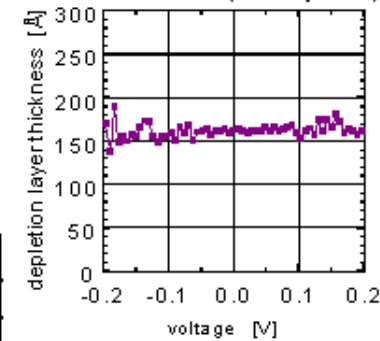
Output characteristics of 170 Å (80 Å) ISIT

intraband and source-drain electron tunneling mode;



channel - gate oriented along $\langle 011 \rangle$ direction
 transistor normally off,
 forward gate-source bias, enhancement mode,
 $\epsilon_m = 300 \text{ mS/mm}$, $\beta = 20$

CV measurement of drain-source distance of 170 Å (80 Å) ISIT (room temperature)



channel - gate oriented along $\langle 011 \rangle$ direction
 transistor normally on,
 reverse gate-source bias, depletion mode,
 $\epsilon_m = 50 \text{ mS/mm}$

Y.Oyama, P.Plotka and J.Nishizawa, Applied Surface Science, 82/83 (1994) 41-45.

P.Plotka, T.Kurabayashi, Y.Oyama and J.Nishizawa, Applied Surface Science, 82/83 (1994) 91-96

Quiz

Band gap of active region of LD is 1.0eV. Give the emission wave length in micron unit.

1 micron [mm] = 1×10^{-6} [m].

Where electron charge q is 1.602×10^{-19} [C], Plank constant h is 6.626×10^{-34} [J·s], light velocity in vacuum c is 3×10^8 [m/s].

半導体レーザの活性層が、禁制帯幅 E_g が1eVである材料で形成されている。レーザ発振される光の波長をミクロン単位で答えなさい。

但し、1eVは1個の電子が1ボルトの電位差で加速された時に、電子に与えられるエネルギーに相当し、電子の電荷量 q は 1.602×10^{-19} [C]とする。またプランク定数 h は 6.626×10^{-34} [J·s]で、真空中の光速 c は 3×10^8 [m/s]である。

ここで、光量子仮説によれば、

$$E = h\nu$$

$$\lambda = \frac{c}{\nu}$$

で、 ν は光の振動数である。